

NEW SERIES
FULL OF POWER

做全球最好的
缝纫机!



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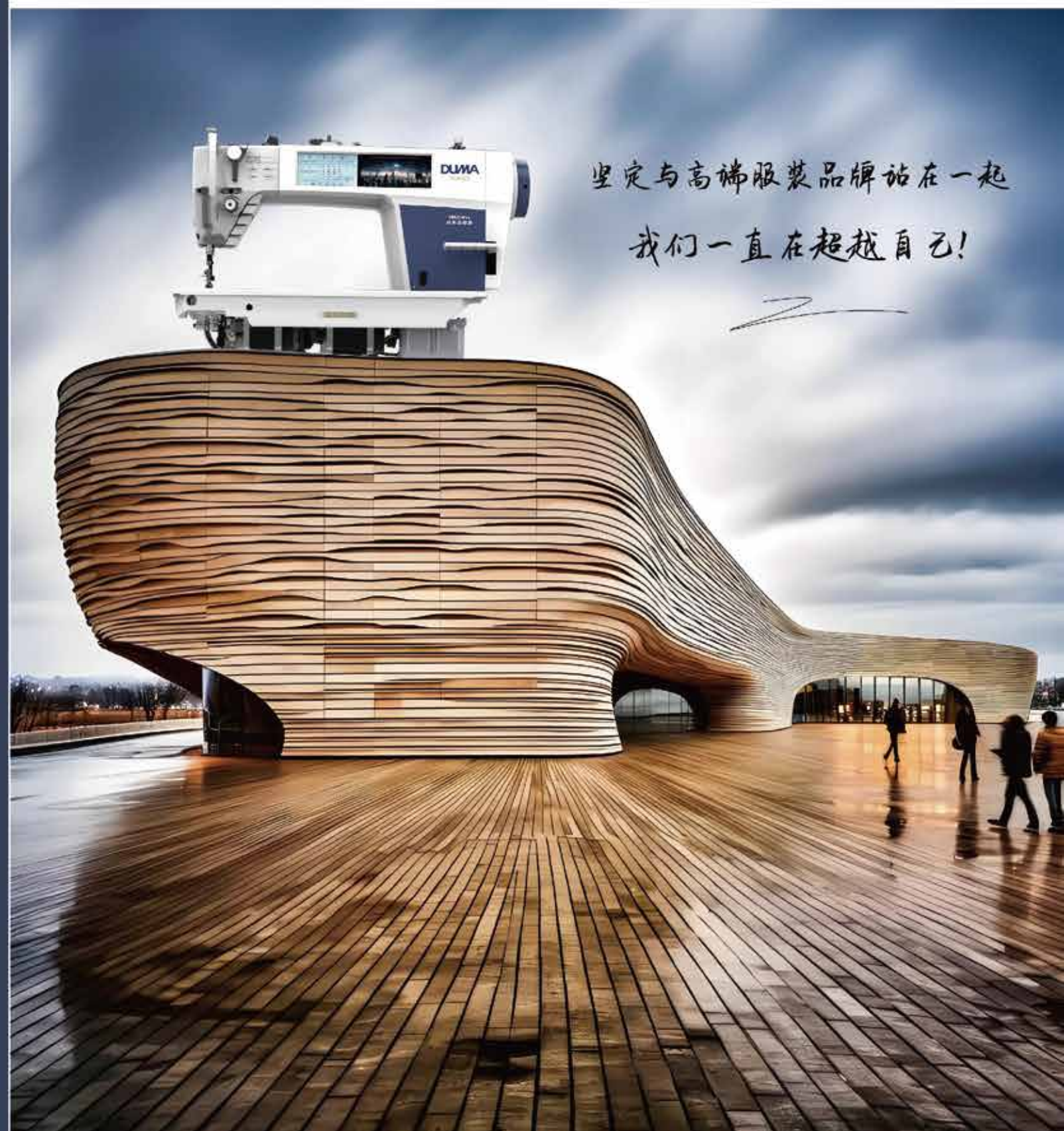


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杜马

DUMA POWER



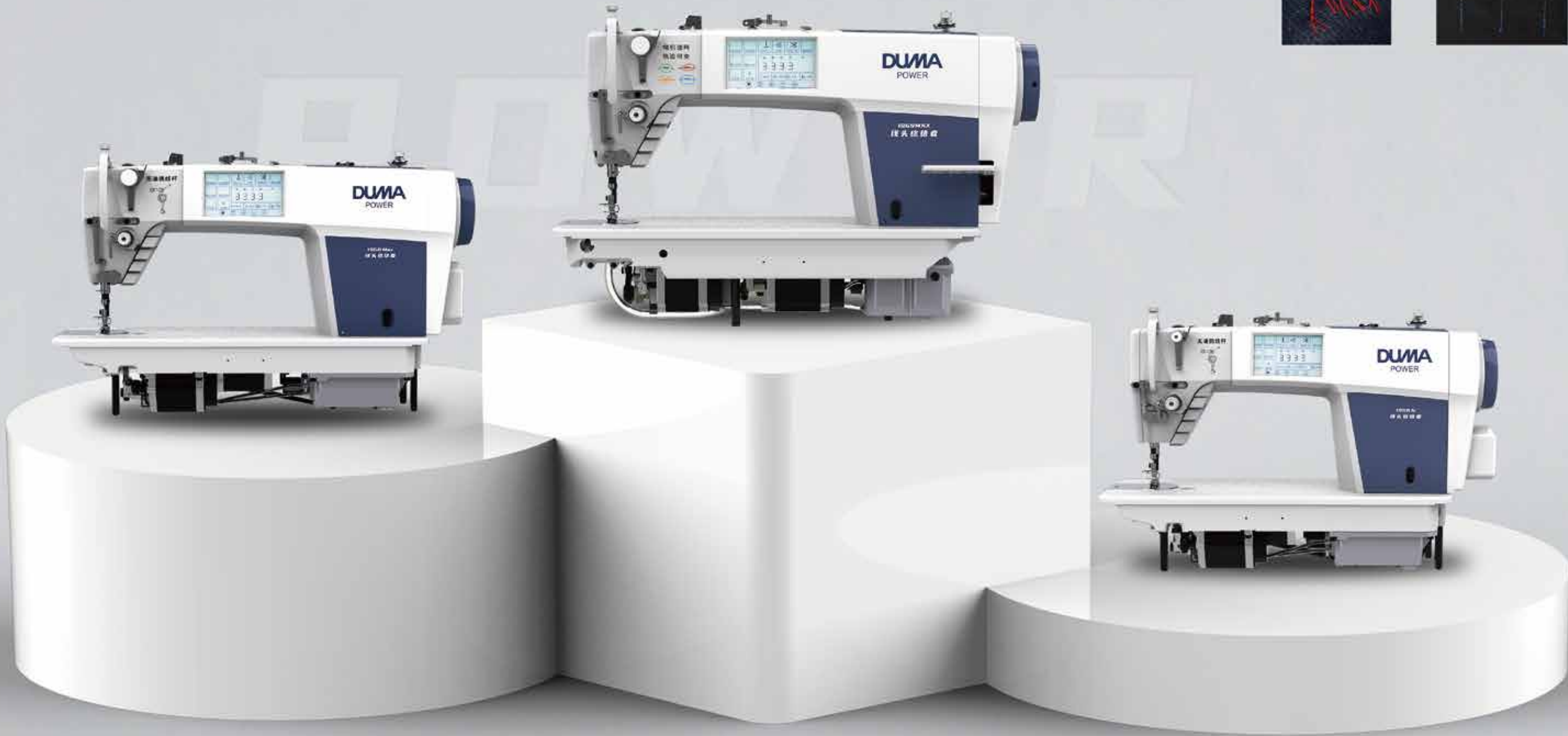
坚定与高端服装品牌站在一起
我们一直在超越自己!

欢迎开启杜马篇章

感受创新的力量



做全球最好的缝纫机



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线头终结者

The Thread Residue Terminator

1969Max

本机搭载全新无鸟巢技术，起缝前后无线头，配备5.0寸液晶联网屏可接入工厂成套系统，电子送料四种轨迹变化，全新智能电子线张力夹线器根据布料实时变化面线张紧度，新型回油结构使用同步带传动动力，整机对油依赖大幅减小。

This machine features the latest anti birdnest technology, no loose threads before or after sewing, and a 5.0-inch LCD networked screen. It can connect to factory systems, offers four electronic feeding trajectories, and uses an intelligent electronic tension clamp that adjusts thread tension in real time. A new oil-return structure with synchronous belt drive greatly reduces dependence on lubrication.



无油头部
Oil free take up lever

5寸液晶联网屏
IOT 5-inch LCD screen

305mm大空间台面
305mm large space

电子倒缝扳手
Electronic Reverse Feed Lever
进一步提升缝制品质。
Further improves the sewing quality.

密封油盒
Sealed oil tank

解决你困扰的问题

Solve your sewing troubles

一、微油(旋梭微量供油)

Dry head (only oil for hook)

二、起针无鸟巢(尾线2mm)

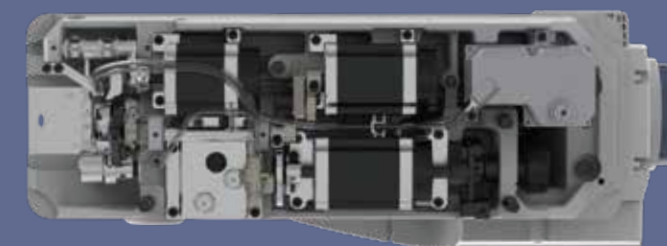
Prevent thread Bird's nest at sewing beginning

三、送料可变(面料不同)

DigiFlex feed can suit for all fabrics

四、配置四个电机无缝对接

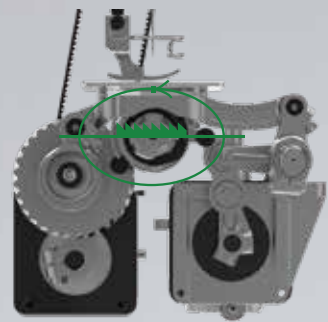
The 4 motors seamless integration for Precision body running



电子送料 *Electronic Feed System*

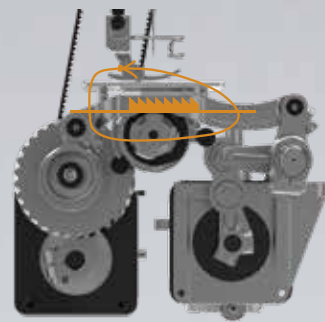
送料轨迹电机调节，任何面料都能缝出精美线迹！

DigiFlex feed can suit for all fabrics.



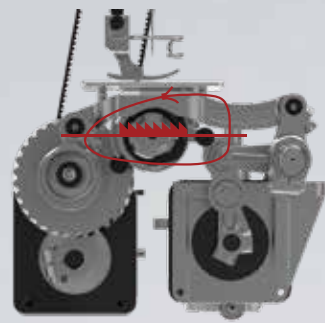
轨迹一

适合普通面料(大部分面料)
Suit for general fabric (most fabrics in the market)



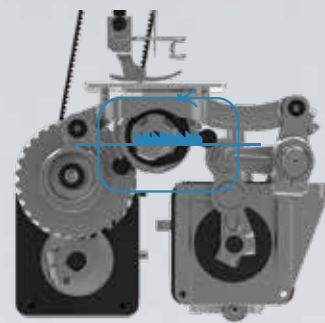
轨迹二

适合软滑面料(衬衫等)
Suit for soft and smooth fabric (shirt, etc)



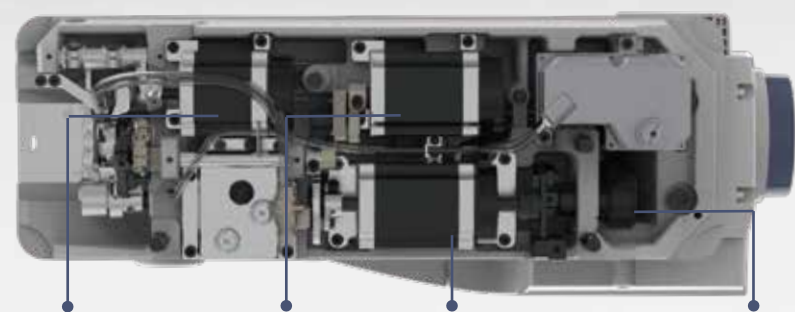
轨迹三

适合高弹面料(校服等)
Suit for elastic fabric (school uniform, etc)



轨迹四

适合厚料(牛仔棉服等)
Suit for heavy fabric (Jeans, cotton coats, etc)



送料马达
DigiFlex feed

剪线马达
Auto-trimming
motor

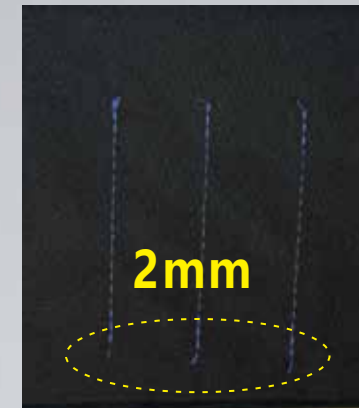
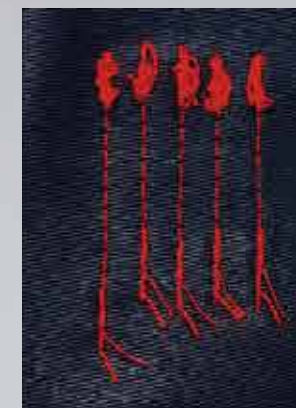
剪线&抬压脚马达
Auto-trimming
Auto-presser foot lifter motor

同步带传动
Synchronous
belt transmission

超短线头 *shirt tirmming*

起缝线头长3mm左右，后剪线头长2mm左右（标准配置）

Starting thread length about 3mm, ending thread length about 2 mm (standard)



18%

节省人工成本

1万元

每台机器每年节省

十万元

每台机器终身节省

无压脚限制 *No presser foot limitation*

无压脚限制，匹配市场任意压脚，省心省力。

Matching the market Various pressure feet; free from worry and save effort.



产品参数 *Product parameters*

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1969Max	(DBx1) #7~#16	0-5	★	★	★
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G,W,N,W
★	中厚料薄料 Medium &Light	标准旋梭 Standard	5000	715x305 x630	54.5/45.7

线头终结者

The Thread Residue Terminator

1968Max

本机搭载全新无鸟巢技术，起缝前后无线头，配备5寸液晶联网屏全新智能电子线张力夹线器根据布料实时变化面线张紧度，新型回油结构使用同步带传动动力，整机对油依赖大幅减小。

This machine features the latest anti birdnest technology with no loose threads at the start or end of stitching. It comes with a 5-inch LCD networked screen and an advanced electronic tension clamp that adjusts thread tension in real time according to the fabric. The new oil-return hook with synchronous belt drive greatly reduces the machine's dependence on lubrication.



Standard

5寸液晶联网屏
IOT 5-inch LCD screen

305mm大空间台面
305mm large space

无油头部
Oil free take up lever

密封油盒
Sealed oil tank

05 单针平缝机
Single needle lockstitch sewing machine

★ 防“鸟巢”
Prevent thread tangling

★ 节省手工摘线头的工作
Save the work of manual trimming.

★ 适应任何面料缝制工艺要求
Can be adapted to any fabric sewing.

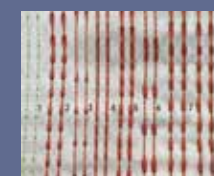
5寸液晶联网屏
IOT 5-inch LCD screen

305mm大空间台面
305mm large space

无油头部
Oil free take up lever
黑金刚(镀DLC)针杆的细节把控，
不再担心漏油问题。
DLC needle bar can avoid oil leakage

两个步进电机驱动剪线机构，精准控制线头长度
Two stepper motors drive thread trimming, precise thread tail control.

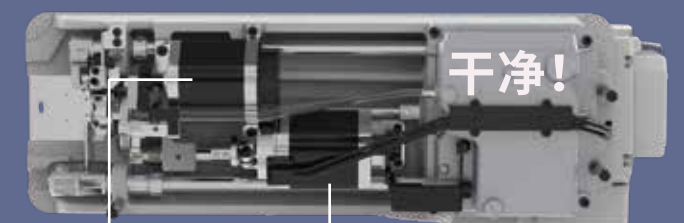
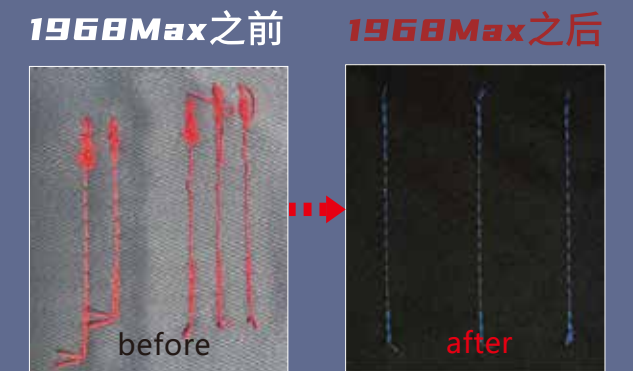
结构简单、切线稳定。
stable and convenience on maintenance.



花样缝
Special Stitch Pattern



高品质加固缝
High-quality back-tacking



剪线马达
Auto-trimming

剪线&抬压脚马达
Auto-trimming & Auto-presser foot lifter motor

产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1968Max	(DBx1) #7-#16	0-6	★	★	★
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G,W/N,W
★	中厚料厚料 Medium&thick	标准旋梭 Standard	5000	715x305 x630	51.9/43.8

单针平缝机
Single needle lockstitch sewing machine 06

线头终结者

The Thread Residue Terminator

1968N

本机搭载全新杜马无鸟巢技术，起缝前后无线头，大大节约工人剪线时间提升缝绉品质。配备4.3寸液晶触摸显示屏，常用功能一键设定，级头部无油挑线杆配合黑金刚针杆细节把控，有效改善头部漏油问题。步进电机控制以精准的送料行程，打造出针迹重合的加固缝，在满足个性化需求的同时，满足各种缝制需求。

This machine features the latest anti birdnest technology with no loose threads at the start or end of stitching. It comes with a 4.3-inch LCD networked screen and an advanced electronic tension clamp that adjusts thread tension in real time according to the fabric. The new oil-return hook with synchronous belt drive greatly reduces the machine's dependence on lubrication.



4.3寸液晶屏

4.3-inch display

无油机头

Oil free take up lever

超耐磨针杆

DLC needle bar

密封油盘

Sealed oil tank

★ 防“鸟巢”

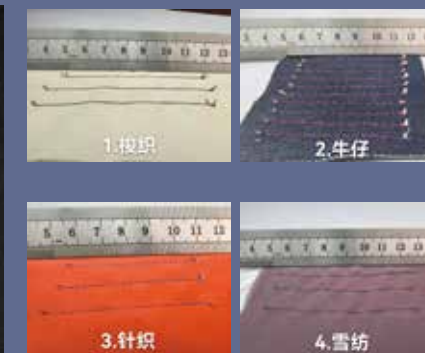
Prevent thread tangling

★ 节省手工摘线头的工作

Save the work of manual trimming.

可以适应任何面料缝制工艺要求。

Can be adapted to any fabric sewing.



与众不同！

无压脚限制，匹配市场任意压脚，省心省力。

No presser foot limitation, matches any market presser foot, easy and convenient

操作台面无任何再增加外载装置，丝毫不影响操作空间。

Without any additional device, does not affect the operating space.



清洁缝纫

无油头部 Oil free take up lever

黑金刚(镀DLC)针杆的细节把控，不再担心漏油问题。

DLC needle bar can avoid oil leakage

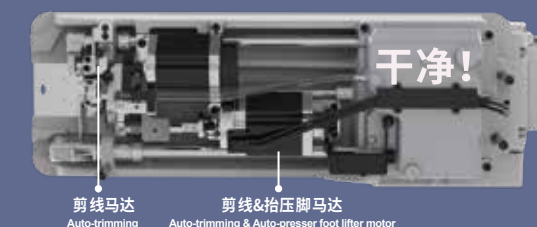


两个步进电机驱动剪线机构，精准控制线头长度

Two stepper motors drive thread trimming, precise thread tail control.

结构简单、切线稳定。

stable and convenience on maintenance.



超短线头

起缝线头长3mm左右,后剪线头长2mm左右(标准配置)

Starting thread length about 3mm, ending thread length about 2mm (standard)

产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1968N	(DBx1) #7~#16	0-6	★	★	★
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G,W,N,W
★	中厚料厚料 Medium&thick	标准旋梭 Standard	5000	620x280x545	46.8/39.6

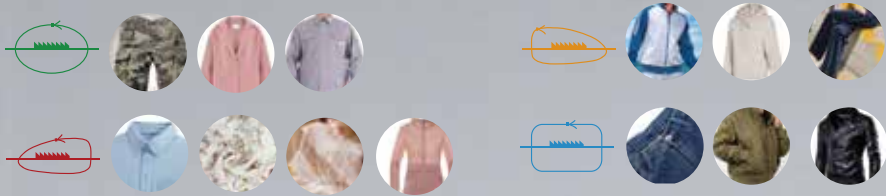
双步进电子送料平缝机

Double-step motor digiflex feed lockstitch

1968Pro

电子送料 厚薄通吃!

Electronic feed ,thin/thick all farbic are suit!



4.3寸液晶屏

4.3-inch display

无油机头

Oil free take up lever

超耐磨针杆

DLC needle bar

倒缝扳手

Electronic Reverse Feed Lever

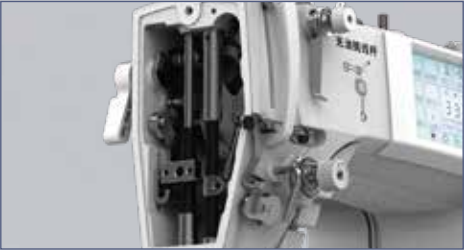
密封油盘

Sealed oil tank

清洁缝纫

无油头部 Oil free take up lever

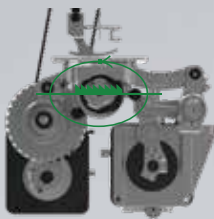
黑金刚(镀DLC)针杆的细节把控，不再担心漏油问题。



电子送料 Electronic Feed System

送料轨迹电机调节，任何面料都能缝出精美线迹!

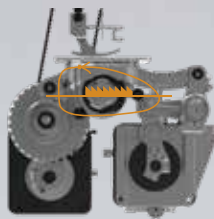
DigiFlex feed can suit for all fabrics.



轨迹一

适合普通面料(大部分面料)

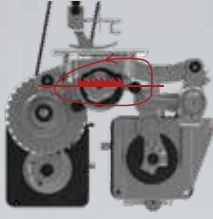
Suit for general fabric (most fabrics in the market)



轨迹二

适合软滑面料(衬衫等)

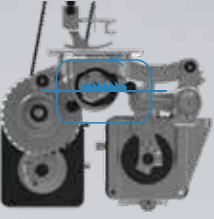
Suit for soft and smooth fabric (shirt, etc)



轨迹三

适合高弹面料(校服等)

Suit for elastic fabric(school uniform, etc)



轨迹四

适合厚料(牛仔棉服等)

Suit for heavy fabric(Jeans, cotton coats, etc)

电机直接送料 Stepping motor direct drive feed

缝纫线迹稳固精美,适用于多种布料。

suit for various fabrics, and the stitch is beautiful.

步进马达同时控制剪线和抬压脚,可靠的切线机构,切线稳定,声音轻柔。

The step motor can both control trimmer system and presser foot , to make the stable trimmer and quiet presser foot.



短线头 Short thread

采用电机驱动的双动刀剪线机构,可在机针正下方完成剪线,缝纫后的线头最短可达3mm,可有效减少人工剪线的工作量。

double round knife trimmer system can realize the thread $\leq 3\text{mm}$ after trimming, and significantly reducing manual trimmin

产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1968Pro	(DBx1) #7~#16	0-5	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G,W/N,W
有	中厚料厚料 Medium&thick	标准旋梭 Standard	4500	620x280x545	45.2/38.6

双步进智能平缝机

Double Stepper Intelligent Lockstitch Sewing Machine

1968

本机配备4.3寸液晶触摸显示屏，常用功能一键设定，操作简单，轻松易学，参数调整更便捷。升级黑金刚针杆，可有效减少使用时漏油与磨损现象，大大延长缝纫机的使用寿命拥有步进马达双向驱动专利技术，通过一个步进马达驱动抬压脚与剪线，给您静音舒适的缝纫体验。

This machine is equipped with a 4.3-inch LCD touch screen for one-touch operation of common functions, making it simple, user-friendly, and easy to learn. Parameter adjustments are more convenient. The upgraded DLC needle bar effectively reduces oil leakage and wear, greatly extending the machine's service life. With patented dual-direction stepper motor drive technology, a single stepper motor controls both presser foot lifting and thread trimming, providing you with a quiet and comfortable sewing experience.



4.3寸彩色大屏
4.3-inch display

无油机头
Oil free take up lever

通轴传动
Through-shaft drive

超耐磨针杆
DLC needle bar

密封油盘
Sealed oil tank

清洁缝纫 clean sewing

无油头部 Oil free take up lever

黑金刚(镀DLC)针杆的细节把控，不再担心漏油问题。

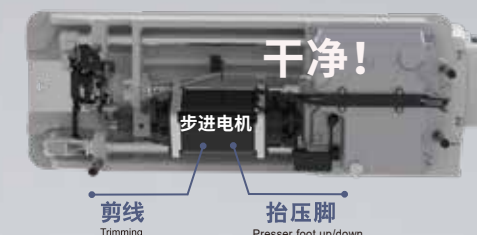


两个步进电机驱动剪线机构，精准控制线头长度

Two stepper motors drive thread trimming, precise thread tail control.

结构简单、切线稳定。

stable and convenience on maintenance.

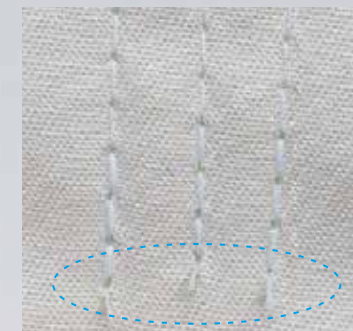


短线头 Short thread :

采用电机驱动的双动刀剪线机构,可在机针正下方

完成剪线缝纫后的线头最短可达3mm,可有效减少人工剪线的工作量。

double round knife trimmer system can realize the thread $\leq 3\text{mm}$ after trimming, and significantly reducing manual trimmin

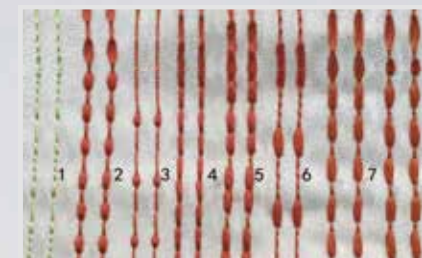


花样缝 Special Stitch Pattern:

由于步进马达控制,1968可以自己设定产生8种

不同线迹,精准的送料行程,可以实现针迹重合的加固缝。

due to the stepping motor control, the 1968 can be set to produce 8 different stitches. Accurate feeding stroke can realize reinforcement seam with overlapping stitches.



产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1968	(DBx1) #7~#16	0-6	★	★	★
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G.W/N.W
★	中厚料厚料 Medium&thick	标准旋梭 Standard	5000	620x280x545	44.5/38.4

双步进智能针送料平缝机

Double Stepper intelligent needle-feed lockstitch

1968BNF

本机拥有步进马达双向驱动专利技术，通过一个步进马达控制抬压脚与剪线以升级连杆式针送料结构，使送料特性更加稳定，缝层之间更加牢固，大大提高布料加工的效率和质量告别布料线迹混乱现象。走线清晰不起皱，打造出布料上的精美线迹。

This machine features step motor bidirectional driven technology (patented). One step motor control trimming and pressing foot lifter work. Adopts connecting rod type needle feeding structure, which makes the feeding characteristics more stable, it is not easy to slip between seam layers. Significantly improves fabric processing efficiency and quality, eliminating messy stitches. The stitching remains neat and wrinkle-free, creating exquisite patterns on the fabric.



4.3寸液晶屏

4.3-inch display

针送料结构

Needle feed structure

超耐磨针杆

DLC needle bar

密封油盒

Sealed oil tank

1968BNF性能展示



普通旋梭

Ordinary revolving shuttle

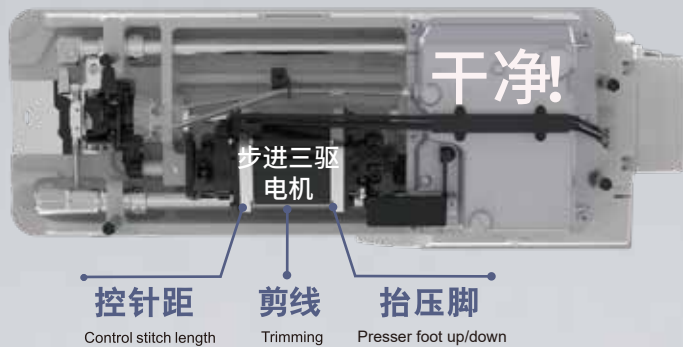
两倍大旋梭

厚料粗线适用更广泛
twice Hook, more suit for thick material and thread

针送料结构 Needle feed structure

本机采用连杆式针送料结构，针送料方式使送料特性更加稳定，缝层之间不易产生滑移。

The machine adopts connecting rod type needle feeding structure, which makes the feeding characteristics more stable, it is not easy to slip between seam layers.



步进马达同时控制剪线和抬压脚，可靠的切线机构，剪线稳定，抬压脚声音轻柔。

Bottom step motor control trimming and pressing foot lifter up/down, stable, low noise and convenience.

步进电机双向控制 Trimming Step motor bidirectional driven technology (patent)

一个电机控制抬压脚与剪线(专利技术)，方便压脚高度调整，压脚升降无噪声，剪线平稳顺畅。

Step motor bidirectional driven technology (patent): One step motor control trimming and pressing foot lifter work, to make the stable trimmer and quiet presser foot.

通轴传动 No Bearing Servo Motor

直接使用主轴作为电机轴，无需用连轴器连接，主轴刚性好，力矩轻，电机运转声音轻。

The machine connecting only with one main shat, more rigid, torque more light, and motor works voice more light.

产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1968 BNF	(DPx5) #18~#24	0-5	★	★	★
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G.W./N.W
★	中厚料厚料 Medium&thick	二倍旋梭 Double	3500	620x280x545	45.3/39.2

线头终结者-上差动送料平缝机

The Thread Residue Terminator-upper and lower composite feeding flat seam machine

1949Max

本机搭载全新无鸟巢技术，起缝前后无线头，可以适应任何面料缝制工艺要求，适用于羽绒服，衬衫等。

This machine features the new anti birdnest technology, no loose thread at the start or end of stitching. It can adapt to any sewing fabric, suitable for down garments, shirts, etc.



5寸液晶屏

5-inch display

头部无油

Oil free take up lever

上差动步进

Upper Differential Stepper Drive

调针距步进

Stitch Length Stepper Adjustment



防“鸟巢”

Prevent the thread tangling



节省手工摘线头的工作

Save the work of manual trimming.

可以适应任何面料缝制工艺要求。

Can be adapted to any fabric sewing.



与众不同! Differentiated Value Proposition

无压脚限制，匹配市场任意压脚，省心省力。

No presser foot limitation, matches any market presser foot, easy and convenient

操作台面无任何再增加外载装置，丝毫不影响操作空间。

Without any additional device, does not affect the operating space.

清洁缝纫 Clean sewing

无油头部 Oil free take up lever

黑金刚(镀DLC)针杆的细节把控，不再担心漏油问题。

DLC needle bar can avoid oil leakage

步进电机控制上差动量

Stepper Motor-Controlled Upper Differential Feed Adjustment

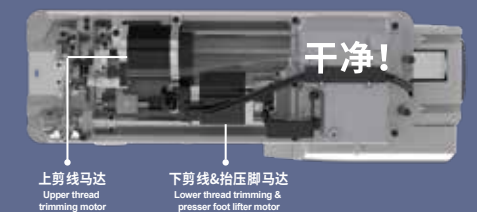
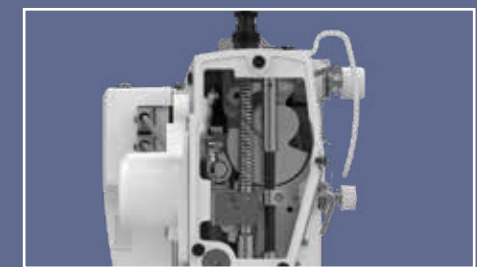
调节上送布压脚运动轨迹，适应不同布料的吃省缝制以及打皱工艺。

Stepper-driven top differential, adjustable presser foot motion for various fabrics, gathering and shirring.

双电机剪线 Double Motor Thread Trimming System

两个步进电机驱动剪线机构，精准控制线头长度

Two stepper motors drive the wire cutting mechanism to precisely control the length of the wire ends.



产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1949Max	(DPx5) #7~#16	0-6	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G.W/N.W
有	中厚料厚料 Medium&thick	标准旋梭 Standard	5000	715x305x630	52.9/44.8

双步进智能上差动送料平缝机

Double-step motor intelligent upper differential feed lockstitch machine

1949X

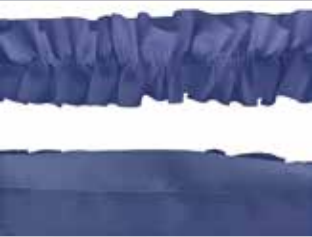
本机可以适应任何面料缝制工艺要求，适用于羽绒服，衬衫等。
This machine can adapt to any sewing fabric. Suitable for down garments, shirts, etc.



- 4.3寸液晶屏
4.3-inch display
- 调针距步进
Step adjustment for stitch length
- 上差动步进
Upper differential stepping
- 密封油盘
Sealed oil tank

步进电机控制上差动量： Stepper Motor-Controlled Upper Differential Feed Adjustment

调节上送布压脚运动轨迹，适应不同布料的吃省缝制以及打皱工艺。
Stepping motor control of differential feed: adjusts presser foot motion to handle various fabrics for gathering or anti-puckering.

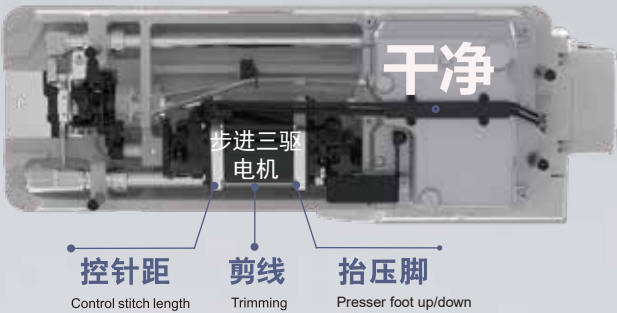


多段差动缝功能： Multi-stage differential seam function:

可编辑储存不同差动比的缝制，实现多段差动缝的快捷切换。
It can edit and store the sewing of different differential ratios to realize the fast switching of multi-section differential stitches.



专利步进三驱技术，一个步进电机控制针距、剪线以及抬压脚功能，上下送料可精准控制上送布量，满足各种缝制工艺的吃省、打皱等特殊工艺。
Step 3 drive technology (DUMA patent), adopt a step motor to control stitch, trimmer and presser foot lifter, top and bottom variable feed which can accurate to control UP feeding, suit for various sewing such as wrinkled.



短线头： Short trimmer:

采用电机驱动的双动刀剪线机构,可在机针正下方完成剪线,缝纫后的线头最短可达3mm,可有效减少人工剪线的工作量。
double round knife trimmer system can realize the thread ≤ 3mm after trimming, it can effectively reduce the workload.



产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1949X	(DBx1) #7-#16	0-6	★	★	★
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G.W/N.W
★	中厚料厚料 Medium&thick	标准旋梭 Standard	4500	620x280x545	45.8/39.7

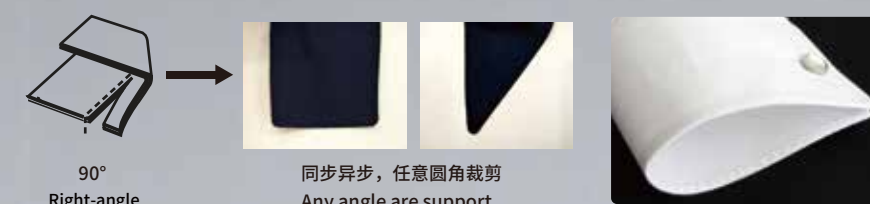
双步进带电机切刀平缝机

Double-stepper motor lockstitch with side cutter

1952Pro

电机直接驱动切刀，能够轻松应对不同衣物的任意圆角裁剪。

Motor-driven cutter allows effortless rounded cutting on all types of fabrics.



4.3寸液晶屏

4.3-inch display

切刀电机

cutting motor

通轴传动

Through-shaft drive

密封油盘

Sealed oil tank

无油头部

Oil free take up lever

黑金刚(镀DLC)针杆与切刀均无油，
不再缝料污染问题。

The black diamond (DLC coated) needle rods and cutters
are oil-free, eliminating the problem of fabric contamination.



大漏料斗

Large discharge hopper

碎屑下料流畅不堵塞，大大提高工作效率。

Smooth material flow, prevents clogging, greatly improves
efficiency.



电机直接驱动切刀

Motor direct-drive cutter

- 切刀独立驱动
- 切刀行程可调
- 切刀同步可调

一键轻松调节升降，实现提前切布和滞后切布。

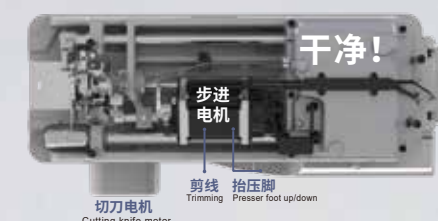
Independently driven cutter, Adjustable cutter stroke, Synchronized cutter adjustment
The lifting and lowering of the cutter can be easily adjusted with one key; The cutter can realize advance
cutting and lag cutting.



可靠的剪线结构 The unique thread trimmer device

采用步进马达驱动,结构简单,剪线稳定声音轻,方便维护。

Adopt step motor to drive, stable, light noise and convenience on maintenance.



产品参数 Product parameters

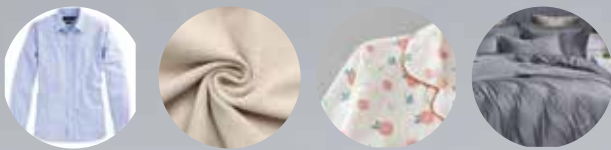
机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1952Pro	(DBx1) #7~#16	0-5.5	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G./W./W
有	中厚料厚料 Medium&thick	标准旋梭 Standard	4000	715x305x630	48/40.5

双步进智能带侧切刀平缝机

Double-Step Intelligent Needle Feed Lockstitch with Side Cutter

1952NF

适用于缝制各种服装、男女衬衫、童装、床单、窗帘等。
Suitable for sewing various garments, including men's and women's shirts, children's wear, bed sheets, and curtains.



4.3寸液晶屏

4.3-inch display

针送料

Needle feed structure

切刀开关

Clutch type cutter switch

超耐磨针杆

DLC needle bar

密封油盘

Sealed oil tank

针送料结构 Needle feed structure

本机采用连杆式针送料结构，针送料方式使送料特性更加稳定，缝层之间不易产生滑移。

The machine adopts connecting rod type needle feeding structure, which makes the feeding characteristics more stable, it is not easy to slip between seam layers.



可离合式切刀开关 Clutch type cutter switch

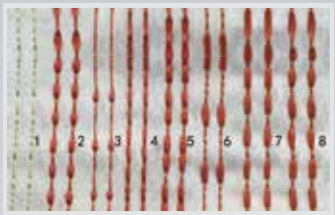
实现切布与非切布缝制功能切换。

Realize the switch between the sewing function of cut cloth and non-cut cloth.

超耐磨针杆 DLC needle bar

采用黑金刚针杆，可有效减少漏油并极大限度延长使用寿命。

Adopt DLC needle bar, reduce oil leakage and greatly extend using life.



可编辑花样缝 Editable pattern stitching

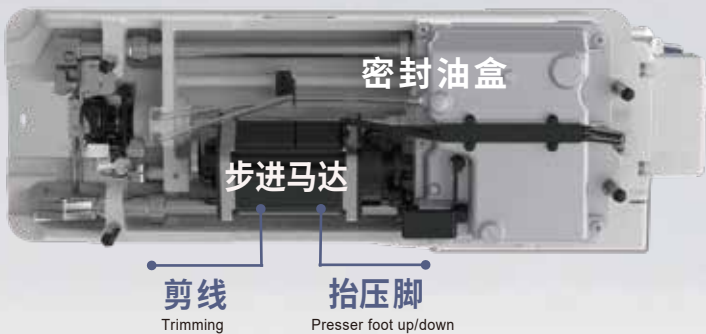
由步进马达控制，可以自己设定产生花样线迹，实现刀车与花样平缝机的完美融合。

controlled by a stepper motor, allowing custom-designed decorative stitches and achieving a perfect integration of overlock and pattern sewing.

步进电机双向控制 Dual-direction stepper motor control

一个电机控制抬压脚与剪线(专利技术)，方便压脚高度调整，压脚升降无噪声，剪线平稳顺畅。

one motor operates both presser foot lifting and thread trimming (DUMA patented technology), enabling easy presser foot height adjustment, silent lifting, and smooth, stable thread cutting.



产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1952NF	(DBx1) #7~#16	0-6	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G,W/N,W
有	中厚料厚料 Medium&thick	标准旋梭 Standard	4500	620x280x545	46.3/39.5

双步进针送料带侧切刀平缝机

Smart Side cutter lockstitch sewing machine with double step motor driven

1952

适用于缝制各种薄料到中厚料服装等。
Suitable for sewing all kinds of thin to medium and thick material clothing



4.3寸液晶屏
4.3-inch display

切刀开关
Cutter switch

超耐磨针杆
DLC needle bar

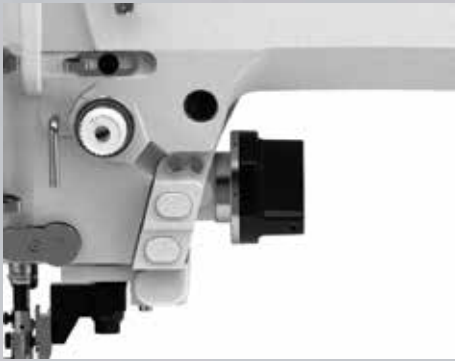
补针按钮
Needle-up button

密封油盒
Sealed oil tank

可离合式切刀开关

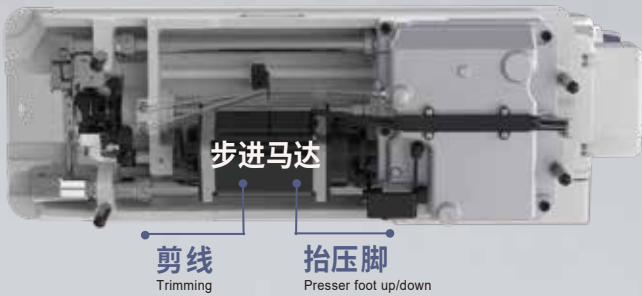
Clutch type cutter switch

实现切布与非切布缝制功能切换。
Realize the switch between the sewing function of cut cloth and non-cut cloth.



步进电机双向控制:

一个电机控制抬压脚与剪线(专利技术),
方便压脚高度调整,切线稳定,声音轻柔。
Trimming Step motor bidirectional driven technology (patent):
One step motor control trimming and pressing foot lifter work, convenient press foot height adjustment, stable, light noise and convenience on maintenance.



通轴传动 No Bearing Servo Motor

直接使用主轴作为电机轴,无需用连接器连接,主轴刚性好,力矩轻,电机运转声音轻。
The machine connecting only with one main shat, more rigid, torque more light, and motor works voice more light

前、后加密缝功能 Forward/backward condensed stitching

缝制起始/终止端锁小针距线迹,有效缩短留在缝料上的线头长度,防止线头松散。
locks small stitch length at start/end, shortens thread tails, prevents loose ends.



高品质的加固缝线迹 High-quality reinforced stitching:

步进电机控制针距与倒缝,针距精准,倒缝无噪声。
Stepping motor controls stitch length and backstitching, ensuring precise stitches and quiet reverse sewing.



产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1952	(DBx1) #7~#16	0-6	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G.W/N.W
有	中厚料厚料 Medium&thick	标准旋梭 Standard	4500	620x280x545	45.6/38.8

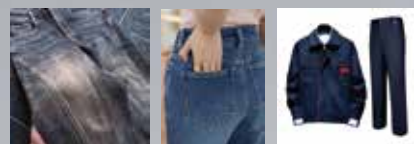
双针智能角缝平缝机

Double stepper motor intelligent corner sewing lockstitch

245II

本机适用于缝纫各类牛仔，工装等。

This machine is suitable for sewing various types of jeans, workwear, etc.



7寸彩色液晶屏

7-inch display

转角缝按钮

Corner sewing button

电子针距

Electronic stitch length control

密封油盒

Sealed oil tank

智能转角缝纫

1.上面两个按键实现左右针杆的自由分离，轻松实现转角缝纫

2.下面两个按钮实现倒缝和密缝缝纫

Smart corner sewing

1. "L" & "R" automatic separate needle bar turn from left & right, easy to change angle from 30° to 140°.

2. "N" & "M" for reserve stitch and condensed stitch.

750W大功率伺服电机

直接驱动,噪音低、震动小,安装方便,启动停车反应迅速,机针贯穿力强。

High power servo motor:

750W high-power servo motor control machine main running, which has advantage of large needle penetration force, low noisy, low shake, easy to install and start and stop responding quickly

步进马达同时控制剪线和抬压脚,可靠的切线机构,剪线稳定,抬压脚声音轻柔。

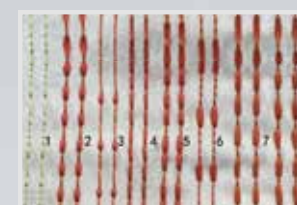
Bottom step motor controls trimming and pressing foot lifter up/down, stable, low noise and convenience.

电子控针距:

采用步进马达控制的送料机构(专利技术),可以实现精准的送料行程,不管针距设定大小,都可以实现针迹重合的加固缝。

Electronic controlled stitch length:

Step motor controls the feeding motion (DUMA patent), it can achieve precise feed stroke, then realize high-quality back reverse sewing.



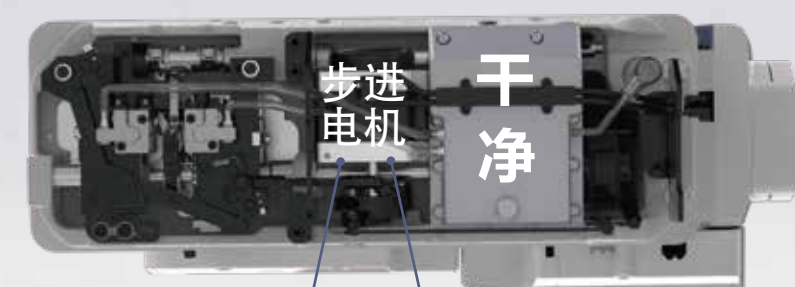
花样缝 (8种线迹)

special pattern (8 stitches)



自动口袋缝设定

Automatic pocket seam Settings



剪线

Trimming

抬压脚

Presser foot up/down

DM245	(DP×5)#11~#16	0-5	7-12 / ≤12	★	★	★	★	-	★	★	★	-	3000	715x305x630	66/58
DM275	(DP×5)#14~#22	0-7	7-12 / ≤12	★	★	★	★	-	-	★	-	★	3000	715x305x630	66/58

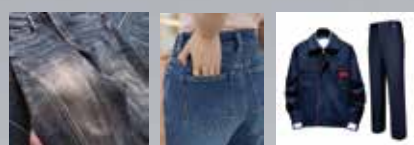
双针智能平缝机

Double needle intelligent sewing machine

272II

本机适用于缝制各类牛仔，工装等。

This machine is suitable for sewing various types of jeans, workwear, etc.



7寸彩色液晶屏

7-inch display

大功率伺服电机

High power serve motor

电子针距

Electronic stitch length control

密封油箱

Sealed oil tank

电子控针距: Electronic controlled stitch length:

采用步进马达控制的送料机构(专利技术), 可以实现精准的送料行程, 不管针距设定大小, 都可以实现针迹重合的加固缝。

Feeding motion (DUMA patent), it can achieve precise feed stroke, then realize high-quality back reverse sewing.

可靠的切线机构: The unique thread trimmer device:

切线机构采用马达驱动, 结构简单、切线稳定、方便维护。

Adopt step motor to drive, stable, light noise and convenience on maintenance.

步进马达双向驱动技术(专利技术): motor bidirectional driven technology(patent):

一个马达完成切线和抬压脚动作。

One step motor controls trimming and presser foot lifter work.

高品质加固缝绉 (电子针距)

High-quality back-tacking stitch (Electronic stitch length)

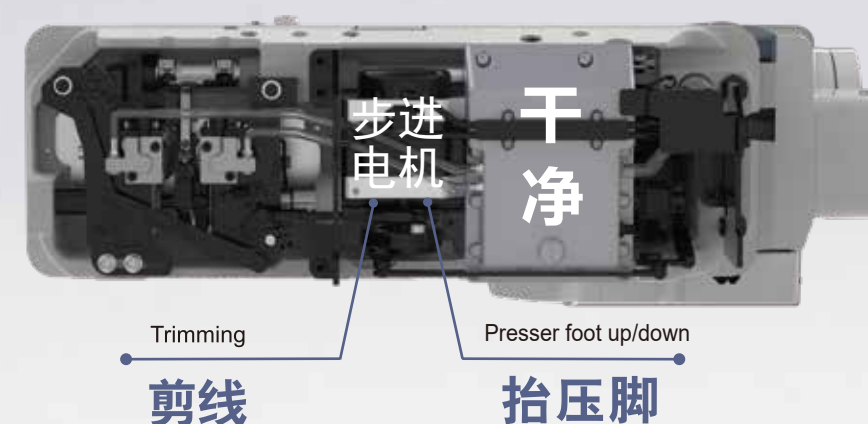
直刀剪线, 剪线稳定。

Steeble JUKI Straight knife system.

大功率伺服电机 High power servo motor

750W大功率伺服电机控制主机运行, 具有针穿透量大的优势力量, 低噪音, 低震动, 易于安装, 启动和停止快速反应。

750W high-power servo motor controls machine main running, which has advantage of large needle penetration force, low noisy, low shake, easy to install and start and stop responding quickly.



																
DM 242II	(DP×5)#11~#16	0-5	7-12 / ≤12	★	★	★	★	-	★	★	★	-	3500	715x305x630	62/53	
DM 272II	(DP×5)#14~#22	0-7	7-12 / ≤12	★	★	★	★	-	-	★	-	★	3000	715x305x630	62/53	

线头终结者-上下复合送料平缝机

The thread residue terminator-Anti Birdnest Top-down Compound Feed Lockstitch

2640MAX

缝纫穿透力强，送布顺畅，装饰线迹稳固精美，是适用于缝制箱包、皮革、厚窗帘、沙发垫、等中厚料面料的不二之选
Strong sewing penetration, smooth cloth delivery, decorative thread stable and exquisite, is suitable for sewing bags, leather, thick curtains, sofa cushions, and other medium and thick fabric choice!



7寸彩色大屏
7-inch display

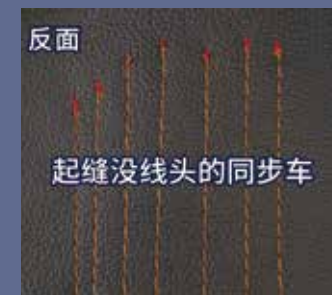
大功率电机
High power serve motor

快捷按钮
Head shortcut keys

密封油盒
Sealed oil tank

★ 防“鸟巢”
Prevent thread tangling

★ 节省手工摘线头的工作
Save the work of manual trimming.



与众不同！Differentiated Value Proposition

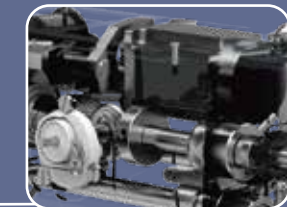
无压脚限制，匹配市场任意压脚，省心省力。
No presser foot limitation, matches any market presser foot, easy and convenient
操作台面无任何再增加外载装置，丝毫不影响操作空间。
Without any additional device, does not affect the operating space.



一键调节交替量 One-Touch Alternating Adjustment

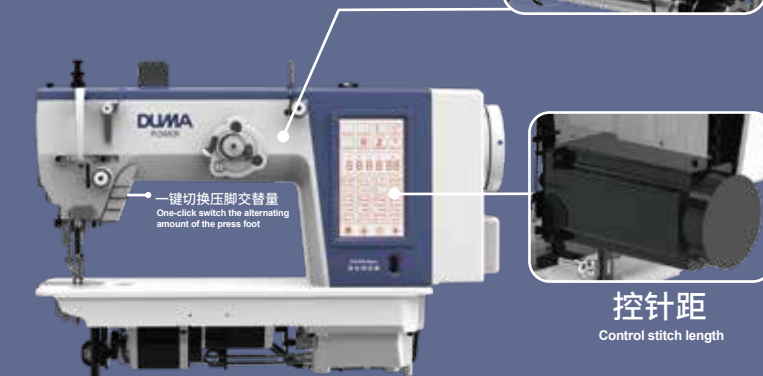
独特压脚交替量快速切换功能
Alternating amount of inner and outer presser foot
爬坡、直线运行时快速切换输出美观线迹，同时降低机器磨损。
The climbing and linear operation can quickly switch to output beautiful lines, while reducing machine wear.

内外压脚交替量 Internal and external presser foot alternation



线迹精美 Fine Stitching

步进电机调针距
Stepping motor adjusts stitch distance
针距准确, 设定值即实际值; 线迹重合精准, 加固线迹漂亮, 倒缝声音轻。
The set value is the actual value; the stitches overlap accurately, reinforcement stitches are beautiful, sound is light.



产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
2640Max	(DPx17) #20~#23	0-9	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G.W/N.W
有	中厚料厚料 Medium&thick	二倍旋梭 Double	2500	715x305x630	61.3/55.3

三步进平台式综合送料平缝机

Three-step platform-type integrated feed lockstitch

2667

缝纫穿透力强，送布顺畅，装饰线迹稳固精美，是适用于缝制皮革、箱包、窗帘、汽车座椅等厚料面料的高性价比缝纫设备！

With the powerful sewing ability, smoothly, steable and exquisite, more suit for leather,bags,curtainscar seats and other thick materialfabric cost-effective sewing equipment!



7寸彩色大屏

大功率电机

电子针距

密封油盒

步进电机调针距 Stepping motor adjust stitch distance:

针距准确，设定值即实际值，线迹合精准，加固线迹漂亮，能进行装饰线迹的缝纫，倒缝声音轻。

The set value is the actual value;the stitches overlap accurately, reinforcement stitches are beautiful,the decorative stitches can be sewn, sound is light.

步进电机控制剪线、抬压脚

Stepper motor control thread trimming and to lift the presser foot :

剪线稳定声音轻，压脚提升和下降时声音轻柔，压脚高度可调。

Stable thread trimming, light sound,when the presser foot is raised and lowered, the sound is soft,and the height of the presser foot is adjustable.

一键切换压脚交替量

One-click switch the alternating amount of the press foot
1 compensation stitch
Back tacking

内外压脚交替量

Internal and external presser foot alternations

控针距

Control stitch length

抬压脚

Presser foot up/down

剪线

Trimming

步进电机控制内外压脚交替量 Alternating amount of the height of presser foot:

可一键实现压脚交替量的调节，送布流畅，轻松实现由薄到厚的缝纫。

Stepper motor controls the height of presser foot. It can achieve the adjustment of the height of presser foot , smooth cloth delivery, easy to achieve from thin to thick sewing.

通轴传动（750W大功率电机） No Bearing Servo Motor

降低整机力矩，运行稳定，缝纫轻快，更加耐用。

Reduce the torque of the whole machine, stable operation, light and fast sewing, more durable.

电子调针距 Electronic needle spacing

针距准确，线迹漂亮，缝纫精度高。

The needle spacing is accurate, the stitch is beautiful, the sewing precision is high.

产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距 (mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
2667	(DPx17) #20~#23	0-9	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速 (rpm) Speed	体积 (mm) CBM	毛净重 (kg) G.W/N.W
有	中厚料厚料 Medium&thick	标准摆梭 Standard pend- ulum shuttle	2500	715x305x630	63.8/57.8

线头终结者-上下送料平缝机

The Thread Residue Terminator Top-down Synchronized Feed Lockstitch

1903Max

DM 1903Max 特别适合缝制皮革、箱包等大面积厚料织物。

DM 1903Max is especially suitable for sewing large area heavy fabric such as leather, luggage and so on.



4.3寸液晶屏

4.3-inch display

压脚扳手

Foot wrench

封闭式摆动轴

Closed swing shaft

320mm超大空间

320mm large space

密封油盒

Sealed oil tank

★ 防“鸟巢”

Prevent thread Bird's nest at sewing beginning.

★ 节省手工摘线头的工作

Save the work of manual trimming.



与众不同! Differentiated Value Proposition

无压脚限制, 匹配市场任意压脚, 省心省力。

No presser foot limitation, matches any market presser foot, easy and convenient.

操作台面无任何再增加外载装置, 丝毫不影响操作空间。

Without any additional device, does not affect the operating space.



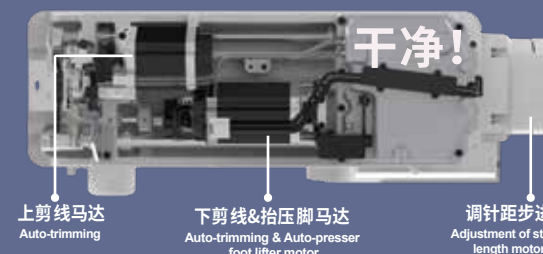
双电机剪线 Double Motor Thread Trimming System

两个步进电机驱动剪线机构, 精准控制线头长度

Two stepper motors drive thread trimming, precise thread tail control.

步进双驱专利技术, 一个马达完成抬压脚与剪线

Patented dual-stepper drive, one motor for presser foot lift and thread trimming.



超短线头 Ultra-short thread ends

起缝线头长4mm左右, 后剪线头长3mm左右(标准配置)

Starting thread length about 4mm, ending thread length about 3mm (standard)

封闭式摆动轴 Closed swing shaft

封闭式摆动轴设计, 防止零件生锈, 增加零件的使用寿命。

The closed swing shaft design prevents the parts from rusting and increases the service life of the parts.

产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1903Max	(DPx17) #20~#23	0-9	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G.W/N.W
有	中厚料厚料 Medium&thick	二倍旋梭 Double	2500	715x305x630	52.4/47.4

双步进智能上下送料平缝机

Double-stepper motor intelligent top-down feed lockstitch

1903

DM 1903 适合缝制皮革、箱包等大面积厚料织物。
DM 1903 is suitable for sewing large area heavy fabric such as leather, luggage and so on.



4.3寸液晶屏
4.3-inch display

压脚扳手
Foot wrench

封闭式摆动轴
Closed swing shaft

320mm超大空间
320mm large space

密封油盒
Sealed oil tank

压脚扳手：Foot wrench:

新型压脚扳手设计，手动抬压脚更方便、省力。
New design of presser foot wrench, manual presser foot lifting is more convenient and labor-saving.

封闭式摆动轴：Closed swing shaft:

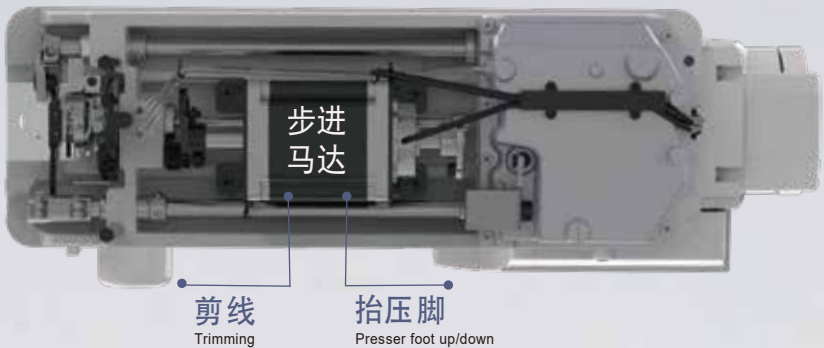
封闭式摆动轴设计，防止零件生锈，增加零件的使用寿命。
The closed swing shaft design prevents the parts from rusting and increases the service life of the parts.

步进电机双向控制：Step motor bidirectional driven technology (patent):

一个电机控制抬压脚与剪线(专利技术)，方便压脚高度调整，压脚升降无噪声，剪线平稳顺畅。
One step motor controls trimming and pressing foot lifter work, to make the stable trimmer and quiet presser foot.

步进电机调针距：Stepping-motor stitch length adjustment:

针距准确，设定值即实际值;线迹重合精准，加固线迹漂亮，能进行装饰线迹的缝纫，倒缝声音轻。
The stitch length is accurate, the set value is the actual value; the stitches overlap accurately, the reinforcement stitches are beautiful, decorative stitches can be sewn, and the back stitching sound is light.



产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Length stitch	电子抬压脚 Auto-presser foot lifter	自动剪线 Auto trimming	下送料 Bottom feed
1903	(DPx17) #20~#23	0-9	有	有	有
倒缝 Reverse sewing	适用布料 Suitable fabric	旋梭 Hook	转速(rpm) Speed	体积(mm) CBM	毛净重(kg) G.W/N.W
有	中厚料厚料 Medium&thick	标准旋梭 Standard	2500	715x305x630	52/47

综合送料平缝机

Comprehensive feeding lockstitch sewing machine

2867

缝纫穿透力强，操作空间大，装饰线迹稳固精美，是适用于缝制箱包，汽车坐垫，沙发等优质之选

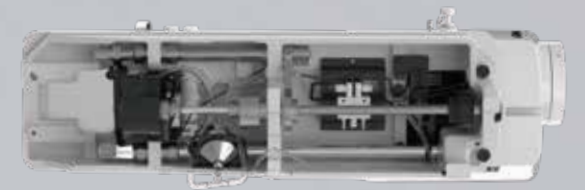
It has strong sewing penetration, a large operating space, and stable and exquisite decorative stitches. It is an excellent choice for sewing medium and thick fabrics of large items such as bags, leather, and handbags!



步进电机控制剪线、抬压脚：Stepper motor controls trimming and presser foot:

压脚交替量由步进电机调节缝纫压脚行程高度，以适应不同的厚度

The stepping motor adjusts the presser foot lift to suit different material thicknesses.



三步进技术：Three-Step Motor Technology:

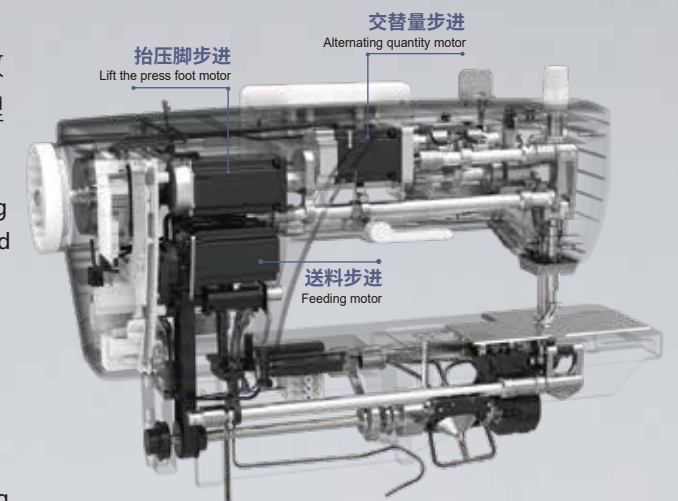
采用下送料、针送料以及压脚交替上送料，有效的送料系统可保证无差异与无位移送料，以处理大多数不同的织物厚度和机构。

Adopts lower feeding, needle feeding and alternate upper feeding of the presser foot, to handle most different fabric thicknesses and mechanisms.

一体式系统：Integrated System:

安装方便可靠，在送布、抬压脚及内外压脚交替量均采用步进电机驱动，稳定低噪音。

It adopts stepping motor to drive cloth feeding, presser foot lifting, and inner and outer presser foot alternately, which is stable and low noise.



超大型垂直旋梭 Extra-large vertical hook

采用3倍大梭，大大提高效率，偌大的臂下空间有助于处理大面积工件。

Uses a 3× large hook for higher efficiency; spacious arm clearance helps handle large workpieces.



产品参数 Product parameters

型号Model: DM2867			
用途 Application:	厚料-Thick material	自动抬压脚高度 Auto foot lifter height:	20MM
最高转速 Max.Sewing speed:	2500RPM	主轴马达 Main shaft:	Ac伺服马达 ACservo motor 220V 1000W
使用机针 Needle:	Dpx 35 18#~24#	针距控制 Stitch length control	步进马达Step-motor
针杆行程 Needle barstroke:	39MM	抬压脚 Foot lifter:	步进马达Step-motor
送布牙高度 Height of feed dog	0.5MM	切线 Trimming:	电磁铁Electromagnet
最大针距 Max.stitch length:	9MM	臂下空间 Underarm splace:	350×125mm
手动抬压脚高度 Handle foot lifter height:	7MM		



立柱式综合送料平缝机

Post-bed compound feed lockstitch

2868

缝纫穿透力强，操作空间大，装饰线迹稳固精美，是适用于缝制箱包、皮革、手提袋等大件中厚料面料的优质之选！

It has strong sewing penetration, a large operating space, and stable and exquisite decorative stitches. It is an excellent choice for sewing medium and thick fabrics of large items such as bags, leather, and handbags!



双倍旋梭 Double hook

采用2倍大梭，机器运转更加稳定，大大提高工作效率。

Using a double shuttle, the machine runs more stably and greatly improves work efficiency.



旋钮转动 Knob turn

运用旋钮转动可代替起步手轮转动,解决厚料起步手轮力

矩重的问题。

Using the knob to rotate can replace the rotation of the starting handwheel, and solve the problem of heavy torque of the starting handwheel for thick materials.



立柱加高 Column heightening

加高的立柱更有利于箱包、手提袋的缝制，机器偌大的臂下空间有助于大面积操作工件。

The heightened column is more conducive to the sewing of suitcases and handbags, large space under the arm of the machine facilitates large-area operation of the workpiece.

新增自动化功能:

除基本功能外，增加内置第二针距、第二夹线、第二交替量由客户需要选择。

Super-large rotary hook: the built-in second stitch length, second thread clamping, and second alternate amount can be selected by customers

产品参数 Product parameters

型号Model: DM2868			
用途 Application:	厚料-Thick material	自动抬压脚高度 Auto foot lifter height:	20MM
最高转速 Max.Sewing speed:	2500RPM	主轴马达 Main shaft:	Ac伺服马达 ACservo motor 220V 1000W
使用机针 Needle:	Dpx 35 18#~24#	针距控制 Stitch length control	步进马达Step-motor
针杆行程 Needle barstroke:	39MM	抬压脚 Foot lifter:	步进马达Step-motor
送布牙高度 Height of feed dog	0.5MM	切线 Trimming:	电磁铁Electromagnet
最大针距 Max.stitch length:	9MM	臂下空间 Underarm splace:	350×295mm
手动抬压脚高度 Handle foot lifter height:	7MM		

筒式综合送料平缝机

Cylinder type comprehensive feed lockstitch sewing machine

2869

本机适用于包边缝纫操作以及小型皮革制品、管状工件和头枕的装饰、箱包等。

This machine is suitable for hemming sewing operations, small leather products ,tubular workpieces and headrest decoration ,luggage,etc



三步进电机驱动综合送料:

针杆、牙齿、压脚同时送料，有效解决打滑、吃布、起皱等现象。

The needle bar, teeth, and presser foot are fed at the same time, which effectively solves the problems of slipping, cloth eating, and wrinkling.

- a. 步进电机控制针距调整,最小调节范围0.1mm。
- b. 步进电机控制胎压脚,压脚高低可任意设定。
- c. 步进电机控制内外压脚交替量以适应不同的层缝。

- a. Control the stitch length adjustment, the minimum adjustment range 0.1mm.
- b. Control tire presser foot, the height of presser foot can be set arbitrarily.
- c. Control the alternating amount of inner and outer presser foot to adaptto layer seams

同步带联动机构:

同步皮带联动上下机构，噪音低，机器稳。

Synchronous belt linkage:Synchronous belt linkage up and down mechanism, low noise, stable machine.



气动松线:

采用气阀驱动松线，避免缝厚时夹线器不复位，松线量稳定可靠。

Pneumatic wire release:The air valve is used to drive the thread loosening to prevent the thread clamp from resetting when the seam is thick, and the threadloosening amount is stable and reliable.

水平旋梭筒臂

Horizontal rotary hook cylinder arm

可实现完美的包边操作工艺。

A perfect hemming operation process can be realized.



产品参数 Product parameters

型号Model: DM2869			
用途 Application:	厚料-Thick material	自动抬压脚高度 Auto foot lifter height:	20MM
最高转速 Max.Sewing speed:	2500RPM	主轴马达 Main shaft:	Ac伺服马达 ACservo motor 220V 1000W
使用机针 Needle:	Dpx 35 18#~24#	针距控制 Stitch length control	步进马达Step-motor
最大针距 Max.stitch length:	6MM	抬压脚 Foot lifter:	步进马达Step-motor
手动抬压脚高度 Handle foot lifter height:	7MM		

全自动步进超高速包缝机

Fully Automatic Stepper Ultra-High-Speed Overlock

999

- 针脚长度的调节：按钮式
- 差动比的调节：子杆+微调
- 最高转速：7000sti/min
- 供油方式：自动供油
- 显示：全面触控液晶屏
- 主轴驱动：一体式伺服电机
- 剪线抬压脚：步进式

Stitch Length Adjustment: Button Type
Differential Feed Ratio Adjustment: Sub-Shaft + Fine Tuning
Maximum Speed: 7000 sti/min
Lubrication: Automatic
Display: Full Touch LCD Screen
Main Shaft Drive: Integrated Servo Motor
Thread Trimming & Presser Foot: Stepper Motor Type



4.3寸液晶屏
4.3-inch display

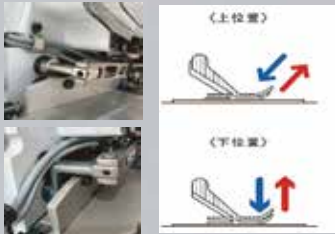
采用DLC针杆滑杆
Equipped with a DLC needle bar

超高的操作空间
Extra-high operating space

对应各种布料

通过改变抬压压脚轴的安装位置，应对各种布料的缝制，到达预定效果。

By changing the installation position of the lifting and pressing foot shaft, various fabrics can be sewn to achieve the desired effect



999附带装置

KS 侧吸装置 KS Side Suction Device:

利用气压的吸力剪切线链，可以不用剪刀剪线，大大提升生产效率。
Uses Air Suction to Cut Thread Chain Without Scissors,Significantly Improving Production Efficiency.

BK 倒回缝装置 BK Reverse Stitch Device:

利用气压的吸力把线链吸入针板内部，实现起缝包线头效果，满足生产工艺需求，更加美观。

Uses Air Suction to Pull Thread Chain into Needle Platefor Neat Thread Start/End, Meeting Production Requirements



P 包兜装置 P Pocket Hemming Device:

利用卷边器和双弯针勾线，实现两条链线包边加固工艺，满足生产需求。

Uses Edge Rolling & Double Bent Needle to ReinforceTwo Chain Stitches,Meeting Production Needs



MJ 毛巾卷边装置 MJ Towel Edge Rolling Device:

利用卷边器和六线结构，实现包边和链线加固工艺，满足生产需求。

Uses Edge Rolling & Six-Thread Structure toReinforce Edge and Chain Stitches, Suitable for Production



DM999-3UT	基本缝	DCx27 11#	1	5	3	0.6-3.8	4	0.7-2.0	7000	475x360x550	36/29
DM999-3UT/VT	密拷缝	DCx27 11#	1	5	3	0.6-3.8	4	0.7-2.0	7000	475x360x550	36/29
DM999-4UT	基本缝	DCx27 11#	2	6	4	0.6-3.8	4	0.7-2.0	7000	475x360x550	36/29
DM999-4HUT	厚料缝	DCx27 14#	2	7	4	0.6-3.8	4	0.7-2.0	7000	475x360x550	36/29
DM999-4PUT	包兜缝	DCx27 14#	2	6	4	0.6-3.8	4	0.7-2.0	7000	475x360x550	36/29
DM999-4UT/BK	倒回缝	DCx27 11#	2	6	4	0.6-3.8	4	0.7-2.0	7000	475x360x550	36/29
DM999-4UT/KS	侧吸缝	DCx27 11#	2	6	4	0.6-3.8	4	0.7-2.0	7000	475x360x550	36/29
DM999-5UT	基本缝	DCx27 14#	2	6	5	0.6-3.8	4	0.7-2.0	7000	475x360x550	37/30
DM999-5HUT	牛仔专用	DCx27 18#	2	7	5	0.6-4.5(5.2)	5	0.7-2.0	6500	475x360x550	37/30
DM999-6UT	基本缝	DCx27 14#	3	6	6	0.6-4.5	2+4	0.7-2.0	7000	475x360x550	37/30
DM999-6HUT	牛仔专用	DCx27 18#	3	7	6	0.6-4.5(5.2)	2+4	0.7-2.0	6500	475x360x550	37/30
DM999-6HUT/MJ	毛巾缝	DCx27 18#	3	7	6	0.6-4.5(5.2)	2+4	0.7-2.0	6500	475x360x550	37/30

步进五驱包缝机

Stepper motor five-drive overlock

999X

- 针脚长度的调节：步进式
- 差动比的调节：步进式
- 牙齿高度调节：步进式
- 剪线、抬压脚：步进式
- 最高转速：7000sti/min
- 供油方式：自动供油
- 显示：全面触控液晶屏
- 主轴驱动：一体式伺服电机

Stitch length adjustment: stepper motor
Differential ratio adjustment: stepper motor
Feed dog height adjustment: stepper motor
Thread trimming & presser foot lifting: stepper motor
Max speed: 7000 sti/min
Lubrication: automatic supply
Display: full-touch LCD screen
Main shaft drive: integrated servo motor



步进电机封闭式
Enclosed stepper motor.

采用DLC针杆滑杆
Equipped with a DLC needle bar

超高的操作空间
Extra-high operating space

全新的剪线抬压脚结构
All-new thread trimming and presser foot lifting mechanism.

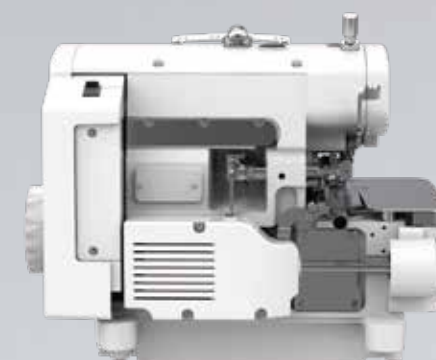
产品性能

★“一个步进 五项自动全能”

One stepper, five automatic functions

通过显示屏参数界面，精准、高效控制牙齿高度、针距、差动量，不伤布料，满足各种工序需求。

Precise, efficient control of feed dog height, stitch length, and differential via screen interface, fabric-friendly, meeting all process needs.



01 剪线
Trimming

02 抬压脚
Presser foot lifting

03 调差动量
Differential adjustment

04 控针距
Control stitch length

05 调牙齿高度
Feed dog height adjustment

★“一次记忆多次使用 傻瓜式操作”

One-time memory, multiple use, easy operation

实现特定不同布料的标准化缝制，多种用户模式，一次记忆存储后做到随调随用，反复切换使用，效率大增。

Standardized sewing for different fabrics, multiple user modes, memory storage for instant reuse, high efficiency.



针织
Knitting

差动量
Differential ratio

梭织
Tatting

针距
Stitch length

牛仔
Jeans

牙齿高度
Feed dog height

弹力布
Elastic fabric

压脚高度
Height of the presser foot

无纺布
Non-woven fabric

.....

.....

产品参数 Product Parameter

999X-4UT	基本缝	DCx27 11#	2	6	4	0.6-3.8	4	0.7-2.0	7000	475x360x550	36/29
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全自动上下差动步进超高速包缝机

Fully Automatic Bottom and Variable Top-feed Overlock

999T

适用于服装，内衣，床上用品及薄形包装和皮革制品等各种面料的搭接缝、装饰缝。
This interlock sewing machine is mostly used for rolling collar, piping, stitching, trimming, various underwear, sweatshirt seams, etc. of knitted garments.



- 差动调节装置
Differential Adjustment Device
- 全触控液晶屏
Full Touch LCD Screen
- 采用DLC针杆滑杆
Equipped with a DLC needle bar
- 差动送料
Differential Feeding
- 可加装吸风装置
Optional Suction Device

上下送布牙同步抓料结构：

缝制过程中上下面料平齐、不起皱，能够得到高品质的缝制效果。
Synchronized upper and lower feed dogs keep fabrics aligned and wrinkle-free, ensuring superior sewing quality.

上下差动可调设计：

使取褶、绉边、将不同面料缝制在一起等难度较大的工序操作起来简单易行。
Adjustable upper and lower differential makes pleating, edge stitching, and multi-fabric sewing easy.

吃厚能力强：轻松缝制厚布料。
Excellent thick-fabric capability for effortless sewing of heavy materials.

一个步进两个功能:One step and two functions

一个步进实现自动剪线和自动抬压脚两个功能。
One step realizes two functions of automatic thread trimming and automatic presser foot lifting.



伺服电机驱动： Servo motor drive
启动快、停针准、噪音低、振动小;最高转速可达6000转/分。
Fast start, accurate needle stop, low noise, low vibration; the highest speed can reach 6000 rpm.

DLC针杆滑杆 DLC needle slider
针杆、滑杆镀黑金刚工艺,增强表面耐磨性,有效防止少油情况下机器卡死现象，带来精致的缝纫效果。
The needle bar and sliding bar are plated with black diamond technology to enhance the surface wear resistance, effectively prevent the machine from jamming under the condition of low oil.

三光眼自动剪线 3 lights sensor
剪线更加准确，前后线头长短可控，提高效率。
Variable thread length of start & end sewing which make the thread after trimmer more accurate and improve working efficiency.

										
DM999T-4UT	DCx27 14#	2	7	4	0.6-3.8	4	0.7-2.0	5000	475x360x550	36/29
DM999T-5UT	Dcx27 21#	3	7	5	0.6-4.5	5	0.7-2.0	5000	475x360x550	37/30

小方头绷缝机

Cylinder interlock

6787X

CRL 左切装置： 适用于T恤、Polo衫等、薄料至中厚料的圆形制品的摆缝工序。
Neatly trims fabric edges during sewing for clean results, ideal for T-shirts, polo shirts, and light- to medium-weight circular products.



- 步进电机封闭式
closed shell
- 外置打线凸轮
External wire tapping CAM
- 防脱线装置
Anti-thread-slip device
- 全新的剪线抬压脚结构
New trimming & presser foot lift mechanism

采用防油技术

针杆、压杆和弯针轴等轴套采用专用油封，可防止漏油和机油飞溅，保证重要的缝制品免受油污污染。
Anti-oil technology: Special oil seals on key shafts prevent leakage and splashing protecting garments from stains.



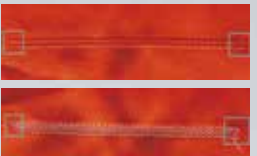
外置打线凸轮

操作便捷，维修方便。
External wire tapping CAM, easy to operate and convenient to maintain.



防脱线装置

能防止前后缝制出现脱线问题，可以任意设定针数进行密缝。
Anti-thread-slip device: Prevents skipped stitches and allows dense stitch settings as needed.



6787X 附带装置

K 上下剪装置

可以同时剪断针线和弯针线以及上装饰线。特别是在需要上装饰线工序中省去人工剪线，从而大幅提高生产效率。
K upper/lower trimming: Cuts needle, looper, and top cover threads simultaneously, eliminating manual trimming for decorative stitching and boosting efficiency.



W 上拨下剪装置

可以剪断针线和弯针线，可以不用剪刀剪线，大大提升生产效率。
W upper pull/lower trim: Cuts needle and looper thread automatically, removing the need for scissors and improving productivity.



			 (mm)	 (mm)	 (mm)		 (rpm)	
DM6787X-W/356	基本缝	3	4	1.4-4.5	5.6	7.0	0.7-1.7	5000
DM6787X-K/356	基本缝	3	5	1.4-4.5	5.6	7.0	0.7-1.7	5000
DM6787X-W/356	基本缝	3	4	1.4-4.5	5.6	7.0	0.7-1.7	5000
DM6787X-W/364	基本缝	3	5	1.4-4.5	5.6	7.0	0.7-1.7	5000
DM6787X-K/356/CRL	基本缝	3	5	1.4-4.5	5.6	7.0	0.7-1.7	5000

平台式绷缝机

Flat bed interlock

3500

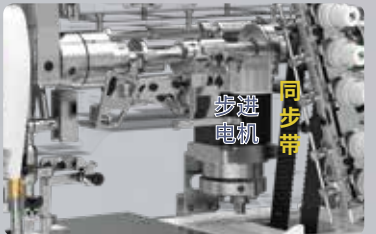
此款绷缝机多用于针织服装的滚领、滚边、拼接缝、饰边、各种内衣裤、运动衫接缝等。
This interlock sewing machine is mostly used for rolling collar, piping, stitching, trimming, various underwear, sweatshirt seams, etc. of knitted garments.



- 多功能按键屏
Multi-function button screen
- 打线凸轮
wire tapping CAM
- 一体式电控
Integrated appearance
- 加装剪线拨线
The wiper and trimming device can be installed

步进电机双驱动/ Stepper motor dual drive

内置式步进电机剪线，步进电机抬压脚功能；剪线、抬压脚声音轻柔。
The built-in stepper motor trims the thread,stepper motor lifts the presser foot function; the thread trimming and presser foot lifting sound is soft.



同步带针杆传动/ Synchronous belt drive

同步带传动使整机在高速下运行稳定精准。
The synchronous belt drive makes the whole machine run stably and accurately at high speed.



伺服电机驱动/ Servo motor drive

启动快、停针准、噪音低、振动小；最高转速可达5000转/分。
Quick start, accurate needle stop, low noise and low vibration;the maximum speed can reach 5000 rpm.

拨线、自动剪线可加装 The wiper and trimming device can be installed

不漏针、不脱线、线头更适宜，转弯更顺畅(选配件出厂标准配件不变)其特殊的切刀推进机构,可准确微调出刀尺寸。
No skipped stitches, no thread breakage, neater thread ends, and smoother turning (whether choosing wiper or cutter, the accessories remain same).Its special knife feed mechanism allows precise fine adjustment of cutting size.

打线凸轮 Wire cam

外置打线凸轮，调整收线灵活、便捷。
The external threading cam makes it flexible and convenient to adjust and take up the thread.

一体式电控 Integrated appearance

占用空间少，安装方便，性能强。
Less space, easy installation, strong performance.

DM3500-W/356	3	4	4.5	5.6	6.5	0.6-1.3	5000	55.3/47.7	615x330x615
DM3500-K/356	3	5	4.5	5.6	6.5	0.6-1.3	5000	55.3/47.7	615x330x615

电子打结机

Electronic bar tacking machine

430

可用于男装/女装、牛仔布、针织物、女式内衣的各种不同用途。吃厚能力强,能轻松实现和等高强度缝制品的加固缝绗。

Mens / Womens can be used, denim, knitted fabric, women's underwear in a variety of different uses.Strong ability to eat thick, can easily realize the reinforcement sewing of high strength sewing products such as bags and fishing nets.



53 特种机
Special sewing machine

采用**电机步进三驱设计**，一个电机带动整机剪线、抬压脚和扫线功能，剪线声音更轻，性能更加稳定，更加耐用！

Motor stepper triple-drive: one motor controls thread trimming, presser foot lift, and thread wiping; quieter trimming, more stable performance, and greater durability

面料不脱线,缩短切线后的针线余成,有效防止鸟巢状线迹,无需**手工剪线头**,文胸.背心等直接接触皮肤的套结部分手感柔软舒适.

Anti-unraveling seams: shortened remaining thread tails prevent bird' s nests and eliminatemanual trimming; ensures soft, comfortable seams for underwear, vests, and garments touching skin

430加装装置

430-01/XF（吸风剪线装置）

Suction thread-trimming device

可以吸入多余的线头切断打结,起到美观加固防散线效果，增加了工作效率。

Suctions excess threads, cuts and knots them for neat, reinforced seams, preventing unravelingand improving efficiency



430-01/NC（防鸟巢装置）

Anti birdnest device

可以全面消除带切线套结机起缝时布料背面出线的鸟巢。

Eliminates thread nests on the fabric back at seam start when using a thread-trimming bartack machine.



430-01/CH（菊花眼冲孔装置）

Eyelet punching device

冲缝一体，无需对孔定位面料，放疗更快，效率更高，适用于帽眼，沙滩裤眼，腰带眼，防酒服，迷彩服等。

Integrated punching and sewing, no need for pre-positioning, faster operation and higher efficiency; suitable for cap eyelets, boardshorts, belt holes, protective clothing, camouflage, etc.



适用场景：



产品参数 Product parameters

	适合布料 Suitable fabric	机针 Machine needle	线迹长度 Trace length	切线 Tangent line	摆梭 Pendulum shuttle	X向缝制范围 X-direction sewing range (mm)	Y向缝制范围 Y-direction sewing range (mm)	压脚高度 Foot pressing height(mm)	最高转速 Maximum speed (r.p.m)	包装尺寸 Packaging size(mm)	毛重/净重 Gross weight/net weight(kg)
430-01	中厚料 Medium and thick	DPX5 14#	0.1-12.7	★	★	40	30	17	3200	760x375x590	58/52
430-02	厚料 Thick material	DPX17 19#	0.1-12.7	★	★	40	30	17	3200	760x375x590	58/52
430-07	针织 Knitting	DPX5 11#	0.1-12.7	★	★	40	30	17	3200	760x375x390	58/52

特种机 54
Special sewing machine

电子钉扣机

Button attaching sewing machine

438

可用于男装/女装、牛仔布、针织物、女式内衣的各种不同钉扣。
Suit for various farbic, such as Mens/ Womens, enim, knitting, women's underwear.



采用电机步进三驱设计 Motor stepper triple-drive

一个电机带动整机剪线、抬压脚和扫线功能，剪线声音更轻，性能更加稳定，更加耐用！
one motor controls thread trimming, presser foot lift, and thread wiping; quieter trimming, more stable performance, and greater durability

最高缝制速度可达2800sti/min,提高了起缝、停止、切线和自动压脚提升速度,生产效率提高,电控反应及响应速度更加灵敏.

Fast response: maximum speed up to 2,800 sti/min; faster start, stop, trimming, and automatic foot lift, improving productivity

标配了**几十种**不同的缝制花样，切换简单，从而轻松应对各种纽扣的缝制规格.

Standard with dozens of different sewing patterns, easy to switch, so that easy to cope with a variety of the sewing specifications of the buttons.

夹线功能升级，缝纫不减速，面料不脱线，缩短切线后的针线余成,有效防止鸟巢状线迹.

Upgraded thread clamping: sewing speed unaffected, fabric stays secure, shortened thread tails revert bird' s nest stitches.



可加装自动送扣装置，效率相比手工送扣提升**180%**，省力高效。
Automatic feeding device can be installed, and the efficiency is increased by 180% compared with manual feeding, saving labor and high efficiency.



	用途 Purpose	机针 Machine needle	线迹长度 Trace length	切线 Tangent line	摆梭 Pendulum shuttle	X向缝制范围 X-direction sewing range (mm)	Y向缝制范围 Y-direction sewing range (mm)	压脚高度 Foot pressing height (mm)	最高转速 Maximum speed (r.p.m)	包装尺寸 Packaging size (mm)	毛重/净重 Gross weight/net weight (kg)
438	钉扣 Nail buckle	DPX17 12#	0.1-12.7	★	★	9	9	17	3200	760x375x590	58/52

电子平头锁眼机

Electronic flat-head buttonhole machine

1790

本机采用伺服、步进电机驱动,具有低振动、低噪音、高效率的生产性能及缝制品质。

适用于衬衣、工作服、T恤衫等各种梭织、针织面料的锁眼。

The machine adopts the servo, stepper motor drive, with low vibration, lownoise, high efficiency of the production performance and the sewing quality,applicable to the shirt, overalls, T-shirts and other various woven, knitted fabric of the keyhole.



■ 一体式电控

Integrated electric control

外观更加美观，安装方便。

More beautiful appearance, easy to install.

■ 全屏触控

Full screen touch

液晶显示触摸屏功能齐全，操作简便明了。

The LCD touch screen has complete functions and the operation is simple and clear.

■ 针织适应性强

Strong adaptability to knitting



■ 多种花样线迹快速切换

Quickly switch between multiple patterns of stitching



■ 底缝工艺，花样不变形

Bottom seam technique, pattern does not deform



No base seam

Base sewing & double sewing

	适合布料 Suitable fabric	默认压脚 Default pin	针板孔宽度 Width of needle plate	机针 Machine needle	抬压脚高度 Raise the height of the pressing foot	切刀尺寸 Cutting knife size	最高转速 (r.p.m) Maximum speed	包装尺寸 Packaging size	毛重/净重 Gross weight/net weight
1790DS	梭织 Woven	25*4	6*1.2	DPX5 9#-11#	17mm	6.4-31.8mm	4200	760x390x560	64/55
1790DK	针织 Knitting	25*4	6*1.1	DPX5 9#-11#	17mm	6.4-31.8mm	4200	760x390x560	64/55
1790DH	梭织 (厚料) Woven (thick)	25*4	6*1.4	DPX5 9#-14#	17mm	6.4-31.8mm	4200	760x390x560	64/55
1790DL	梭织 Woven	120*5	6*1.4	DPX5 9#-14#	17mm	6.4-31.8mm	4200	760x390x560	64/55

线头终结者-电子花样机

The Thread Residue Terminator electronic pattern sewing machine

P50Max

P50Max能够轻松应对不同衣物的多样化线迹需求，曲线缝、转角缝、圆弧缝等复杂花样，都能通过它一次性完美呈现。

With the P50Max, meeting diverse stitching demands is effortless. From elegant curves to sharp corners and smooth arcs, every complex seam is delivered with precision and perfection in a single pass.



与众不同！

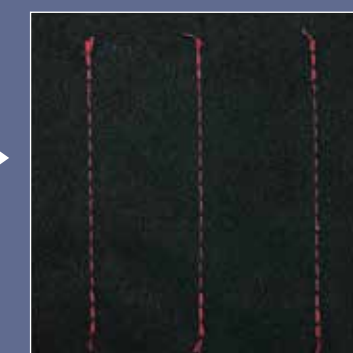
常规效果

Standard effect



无鸟巢效果

Anti birdnest effect



智能中压脚

电机直接驱动中段压脚，准确压紧缝纫物，防止跳线和断线等的发生(专利技术)

Intelligent middle presser foot, Direct-drive middle presser foot ensures accurate pressing, prevents skipped and broken stitches (DUMA patented).



品质保障

断线检测，减少不良品的发生

Thread break detection reduces defects.

电子线张力夹线器可通过精准数值实现稳定的缝制品质

The electronic thread tension clamp ensures stable sewing quality through precise adjustment



产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Stitch length	缝制范围(mm) Sewing range	自动剪线 Auto trimming
P50Max	(DPx17) #16~#19	0.1-12.7	350x250	有
压脚高度(mm) Foot pressing height	适用布料 Suitable fabric	旋梭 Hook	主轴马达 Spindle motor	转速(rpm) Speed
22	中厚料 厚料 Medium&thick	二倍旋梭 Double	Ac 伺服马达 220v 550W	2800

电子花样机

electronic pattern sewing machine

P50

P50能够轻松应对不同衣物的多样化线迹需求，曲线缝、转角缝、圆弧缝等复杂花样，都能通过它一次性完美呈现。

With the P50, meeting diverse stitching demands is effortless. From elegant curves to sharp corners and smooth arcs, every complex seam is delivered with precision and perfection in a single pass.



750W大功率

750W high-power servo motor

断线检测

Disconnection detection

电子线张力夹线器

Electronic wire clamp

缝制范围:(X)350;(Y)250

Stitching range:350x250mm



电子线张力夹线器 Electronic wire clamp

可通过精准数值实现稳定的缝制品质。
Achieve stable sewing quality through precise values.

750W大功率 750W high-power servo motor

伺服电机直接驱动，机针贯穿力强，噪音低，震动小，反应迅速。
Control machine main running, which has advantage of large needle penetration force, low noisy, low shake, easy to install and start and stop responding quickly.

断线检测 Disconnection detection

减少不良品的发生。
Reduces the occurrence of defective products.

智能中压脚

电机直接驱动中段压脚，准确压紧缝绉物，防止跳线和断线等的发生(专利技术)

Intelligent middle presser foot, Direct-drive middle presser foot ensures accurate pressing, prevents skipped and broken stitches (DUMA patented).



品质保障

断线检测，减少不良品的发生
Thread break detection reduces defects.

电子线张力夹线器可通过精准数值实现稳定的缝制品质
The electronic thread tension clamp ensures stable sewing quality through precise adjustment



产品参数 Product parameters

 机器型号 Model name	 机针型号 Needle size	 针距(mm) Stitch length	 缝制范围(mm) Sewing range	 自动剪线 Auto trimming
P50	(DPx17) #16~#19	0.1-12.7	350x250	有
 压脚高度(mm) Foot pressing height	 适用布料 Suitable fabric	 旋梭 Hook	 主轴马达 Spindle motor	 转速(rpm) Speed
22	中厚料 厚料 Medium&thick	标准摆梭 Standard pendulum shuttle	Ac 伺服马达 220v 550W	2800

线头终结者-线内模板机

The thread residue terminator-Anti birdnest in-line template

M30Max

以强大的无鸟巢创新技术，极大节省手工摘线头的工作时间，能够轻松应对贴袋、衣领、龟背、袋鼠袋、门襟拉链、挂面等多种缝纫工序需求。

Featuring powerful Anti- bird nest innovation technology, it dramatically reduces manual thread trimming time and effortlessly handles various sewing processes such as patch pockets, collars, yoke backs, kangaroo pockets, front placket zippers, and facings.



口袋
Pocket

开叉
Vent slit

徽章
Badge

头部无油

Oil free take up lever

LED照明灯

LED light

刚性结构

Rigid Structure

吸风装置

Suction device

RFID自动识别

RFID automatic identification

750W大功率

750W High Power

280x500mm缝制范围

Stitching range:280x500mm



防“鸟巢”

Prevent 'bird's nest'.



节省手工摘线头的工作

Save the work of manual trimming.



起缝无线团，线迹工整美观

Clean start, neat stitches, beautiful finish.

正面



反面



无油头部

Oil free take up lever

黑金刚(镀DLC)针杆的细节把控，不再担心漏油问题。

DLC needle bar can avoid oil leakage.

智能中压脚

Smart mediate presser foot

步进电机独立控制中压脚，中段压脚准确压紧缝纫物，防止跳线和断线等故障的发生。

Direct-drive middle presser foot ensures accurate pressing, prevents skipped and broken stitches (DUMA patented).

远程物联网

Remote Internet of Things

电脑遥控实现模块花样储存共享输入，软件在线升级，可远程批量管理花样及设备维护，大幅提升生产效率。

Achieve pattern input storage sharing, software online upgrade, remote batch management patterns and equipment maintenance, improve production efficiency.

RFID自动识别

RFID automatic identification

采用射频信号识别技术，识别准确率高，最多可识别999个不同模板信息，单程序高达80000针。

Using radio frequency signal recognition technology can improve identification accuracy and up to 999 different template information can be identified. Single procedure up to 80,000 stitches.

产品参数

Product Parameter

占地面积(mm) Land area	缝制范围(mm) Sewing range	大压脚高度 High compression foot height	中段压脚冲程 Middle section foot press stroke	送料距 Feeding distance	缝纫速度 Sewing speed	机针 Needle size
1140x1330x830	280(X), 500(Y)	15mm	6mm	0-12.7mm	最高3600rpm	DPx5(#7-#24); DPx17(#11-#24)
空气规格 Air specification	主轴马达 Spindle motor	吸风装置 Suction device	供油方式 Fuel supply mode	程序输入装置 Program input device	模板识别功能 Template recognition function	切线方式 Tangent line method
0.5-0.8MPa	Ac 伺服马达 220v 550W	标配	头部无油 Head oil free	电脑USB 数据线或U盘	RFID	双刀回旋式 步进控制

线头终结者-线内模板机

No bird's nest In-line formwork machine

M50Max

以强大的无鸟巢创新技术，极大节省手工摘线头的工作时间，能够轻松应对贴袋、衣领、龟背、袋鼠袋、门襟拉链、挂面等多种缝纫工序需求。

Featuring powerful Anti- bird nest innovation technology, it dramatically reduces manual thread trimming time and effortlessly handles various sewing processes such as patch pockets, collars, yoke backs, kangaroo pockets, front placket zippers, and facings.



智能面板
Panel operation screen

LED照明灯
LED light

800x350mm缝制范围
Stitching range:800x350mm

吸风装置
Suction device

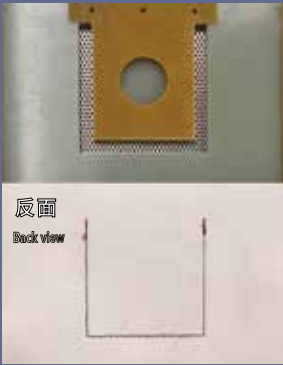
750W大功率
750W High Power

刚性结构
Rigid Structure

★ 防“鸟巢”
Prevent thread tangling

★ 节省手工摘线头的工作
Save the work of manual trimming.

★ 起缝无线团，线迹工整美观
Clean start, neat stitches, beautiful finish.



远程物联网 Remote Internet of Things

电脑遥控实现模块花样储存共享输入，软件在线升级，可远程批量管理花样及设备维护，大幅提升生产效率。

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面板操作屏 Panel operation screen

智能触控式，支持U盘数据传输、读取、储存。
Intelligent touch type, support U disk data transmission\read \storage .

吸风装置 Suction device

风力强劲，实现人工免烫。
Strong wind force enables manual ironing.

智能中压脚 Smart mediate presser foot

步进电机独立控制中压脚，中段压脚准确压紧缝纫物，防止跳线和断线等故障的发生。
Direct-drive middle presser foot ensures accurate pressing, prevents skipped and broken stitches (DUMA patented).

产品参数 Product Parameter

占地面积(mm) Land area	缝制范围(mm) Sewing range	大压脚高度 High compression foot height	中段压脚冲程 Middle section foot press stroke	送料距 Feeding distance	缝纫速度 Sewing speed	机针 Needle size
1200x1100	800(X), 350(Y)	15mm	6mm	0-12.7mm	最高3500rpm	DPx5 DPx17
空气规格 Air specification	主轴马达 Spindle motor	吸风装置 Suction device	供油方式 Fuel supply mode	程序输入装置 Program input device	模板识别功能 Template recognition function	切线方式 Tangent line method
0.5-0.8MPa	Ac 伺服马达 220v 550W	标配	头部无油 Head oil free	电脑USB 数据线或U盘	RFID	双刀回旋式 步进控制

线头终结者-旋转头模板机

Anti Birdnest Rotary Head Template

M90Max

以强大的无鸟巢创新技术，极大节省手工摘线头的工作时间，能够轻松应对羽绒服，羽绒被，箱包等多种缝纫工序需求。
Featuring powerful Anti-bird's nest innovation technology, it dramatically reduces manual thread trimming time and effortlessly handles various sewing processes such as Down jackets, Down quilts and Luggages.



头部无油
Oil free take up lever

360°旋转头
360° rotating head

1300x890mm缝制范围
Stitching range:1300x890mm

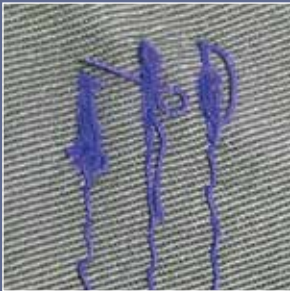
750W大功率
750W High Power

RFID自动识别
RFID automatic identification



常规效果
Standard effect

无鸟巢效果
Anti birdnest effect



★ 防“鸟巢”
Prevent thread tangling

★ 节省手工摘线头的工作
Save the work of manual trimming.

★ 起缝无线团，线迹工整美观
Clean start, neat stitches, beautiful finish.

清洁缝纫

无油头部 Oil free take up lever

黑金刚(镀DLC)针杆的细节把控，不再担心漏油问题。
DLC needle bar can avoid oil leakage.

360°旋转头

实现永远“正方向”缝纫，保证线迹一致，创造任何角度、任何方向缝纫完美线迹

360° rotating head ensures consistent stitches in all directions and angles.

强大的数控系统 Powerful CNC system

智能+智慧+经验编出新的指令，实现任何图案的处理
intelligent + smart + experience-based instructions for any pattern.

按键+全液晶式触摸显示屏 Button + LCD touch screen

直接进行图案的“点修改”和“段修改”，如插入动作、加减针、变方向、变缝纫顺序、增加或删除缩缝等。

For direct pattern edits (point and segment), insert actions, add and remove stitches, change direction and order, adjust seam, etc.



产品参数 Product Parameter

缝台尺寸(cm) Sewing table size	缝制范围(mm) Sewing range	压脚行程 Foot press stroke	抬压脚高度 Raise the height of the pressing foot	针距 Stitch length	缝纫速度 Sewing speed	机针 Needle size
196x186x115	1300x890	15mm	20mm	0.1-12.7mm	最高3600rpm	DPx5(#7-#24);
空气规格 Air specification	主轴马达 Spindle motor	机头升降高度 The lifting height of the aircraft head	Y送料方式 Feeding method Y	花样储存 Pattern storage	模板识别功能 Template recognition function	切线方式 Tangent line method
0.5-0.8MPa	Ac 伺服马达 220v 550W	30mm	双丝杆 Double lead screw	999	RFID	圆刀结构 Round knife

线头终结者-全自动贴袋机

The Thread Residue Terminator pocket attaching machine

Pocket7

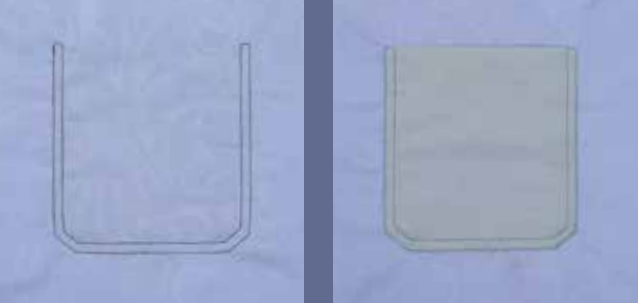
能够适用于绝大部分牛仔、衬衫、针织面料的贴袋工作，组件丰富，可实现加衬、定标等多种功能。
For most denim, shirts, and knit fabrics; rich components, supports interlining, labeling, etc.



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Clean start, neat stitches, beautiful finish.



清洁缝纫

无油头部 Oil free take up lever

黑金刚(镀DLC)针杆的细节把控，不再担心漏油问题。
DLC needle bar can avoid oil leakage.



功能强大

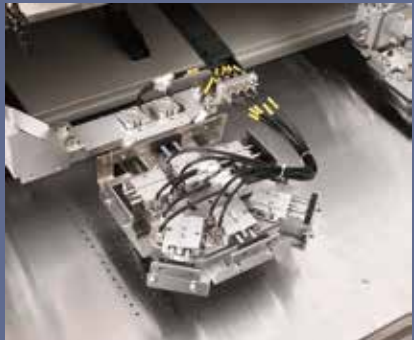
缝制口袋样式多，范围广

Powerful functions, supports various pocket styles, wide application

去技能化

前后伸缩折料框，将衣片和袋片进行激光对位后一次性完成快速折袋，不用预热烫压，大大节省人工。

De-skilled operation with front and rear expandable folding frame; laser alignment of garment and pocket for one-step fast folding without preheating or pressing, saving labor.



快速换模

换模时间缩短到一分钟，人机不等待，连续式操作，提升效率

Quick mold change: within 1 minute, continuous operation without downtime, improving efficiency.

产品参数 Product parameters

机器型号 Model name	机针型号 Needle size	针距(mm) Stitch length	缝制范围(mm) Sewing range	自动剪线 Auto trimming	转速(rpm) Speed
Pocket7	(DPx17) #16~#19	0.1-20	250x220	有	4000
工作气压 Air pressure	适用布料 Suitable fabric	旋梭 Hook	花样储存数字 Pattern storage	体积(mm) CBM	毛净重(kg) G.W/N.W
0.6-0.8MPa	衬衫、针织 及其他面料 Shirt, knitting and other fabric	1.6倍旋梭 1.6x rotary hook	999	1980x1150x1500	670/580