NEXTSEW 新锐

智能缝制设备制造商

INTELLIGENT SEWING EQUIPMENT MANUFACTURER

NEXTSEW 新锐

专注
FOCUS

务实
PRAGMATIC

创新
Innovation

Company Profile

公司简介

宁波传祺缝纫科技有限公司创立于 2015 年，专注特种工业缝纫机与智能自动化缝制领域的深耕发展。旗下“新锐”品牌；致力于打造智能缝制领域领先品牌。

公司以定制化、智能化产品为核心竞争力，在科技缝纫领域形成独特优势，并持续投入自动化与智能化缝制技术的研发与应用。针对全球客户的个性化需求，我们提供快速灵活的响应服务，以满足差异化市场需求；同时，通过持续的研发投入，公司已斩获多项国家发明专利，为公司高速发展奠定坚实技术基础。公司依托专业的服务团队，为全球客户提供高效、优质、全面的服务支持。业务版图已覆盖 20 多个国家和地区，赢得众多国际知名品牌客户的认可与信赖。“研发新锐产品，开拓新锐市场，服务新锐客户”是我们始终坚守的企业使命。

未来，公司将继续秉持“专注、务实、创新”的经营理念。推动传统缝纫技术与新一代智能缝制技术的深度融合，为客户创造全新价值体验，助力科技缝纫领域开启崭新篇章。

Ningbo Chinki Sewing Machine Technology Co., Ltd. was founded in 2015, focusing on the deep development of special industrial sewing machines and intelligent automated sewing area.Its "Nextsew" brand; committed to building a leading brand in the field of intelligent sewing.

With customized and intelligent products as its core competitiveness, the company has formed unique advantages in the field of scientific and technological sewing, and continues to invest in the research and development and application of automated and intelligent sewing technology.In response to the individual needs of global customers, we provide fast and flexible response services to meet differentiated market needs; at the same time, through continuous R&D investment, the company has won a number of national invention patents, laying a solid technical foundation for the company's rapid development.Relying on a professional service team, the company provides efficient, high-quality and comprehensive service support to customers around the world.The business territory has covered more than 20 countries and regions, and has won the recognition and trust of many internationally renowned brand customers. “Developing Nextsew products, exploring Nextsew markets, and serving Nextsew customers” is our corporate mission.

In the future, the company will continue to uphold the business philosophy of “focus, pragmatism and innovation”.Promote the deep integration of traditional sewing technology and a new generation of intelligent sewing technology, create a new value experience for customers, and help the field of technological sewing open a new chapter.

NEXTSEW 新锐

发展历程 Development course

2023

DCMM 国家级数据信息项目完成认证
盛装参加 2023 CISMA 展会，取得巨大成功
DCMM national data and information project completed certificationPay high attention to participate in the 2023 CISMA exhibition and achieved great success

2021

入选省级“专精特新”企业精益生产管理体系实施落地
The lean production management system of the selected provincial-level “Specialized and special new” enterprises has been implemented.

2020

新锐荣获“国家高新技术企业”认证
新锐在宁波股权交易中心“甬股交”正式挂牌，挂牌代码：782500 。
NEXTSEW won the "National High-tech Enterprise" certification.
NEXTSEW in Ningbo Equity Exchange Center "Ningbo Stock Exchange" was officially listed, Listing code: 782500.

2019

筹备建立新锐孟加拉办事处
新锐花样机 RFID 射频识别技术测试通过，批量上线
新锐多项软件著作权获国家认证通过
PLM 系统正式启动，内部信息化建设再上新台阶
Preparing to establish a NEXTSEW Bangladesh office. RFID technology passed the test and launched in batches.
A number of new software copyrights have been certified by the state.
The PLM system was officially launched,and the internal informatization.construction reached a new level

2018

新锐新一代文胸背扣机下线
新锐“3D 立体缝”研发项目启动
新锐和国际一线品牌鞋厂正式接轨
新锐出席“青创客合伙人论坛”
Nextsew new generation of hook and eye machine completed. Nextsew 3D seam R & D project launched
Nextsew and international first-line brand shoe factory formally link up
Nextsew attend the “Qingchuangke Partners Forum”

2017

新锐”品牌正式启用
开展内部管理培训和团队文化建设
新锐越南分公司成立
NEXTSEW brand was officially launched.
Carry out internal management training and team culture building.
Vietnam branch established.

2016

投入研发自主知识产权的 NS600 控制系统
ERP 系统正式启动上线，拉开内部信息化建设序幕
Invested in research and development of NS600 control system with independent intellect ualproperty rights. The system was officially launched.
Opening the prelude to the construction of internal informatization.

2015

宁波传祺缝纫科技有限公司成立
第一台“电子套结机”正式从流水线下线
传祺缝纫科技携电子套结机、电子花样机、圆头锁眼机三大系列产品，首秀上海 CISMA，备受瞩目。
Ningbo Chinki Sewing Machine Technology Co., Ltd was established.
The first "electronic bar tacking machine" officially launched the production line
Our company brings "Electronic bar tacking m achine" and "Electronic pattern sewing machine" "Eyelet button hole machine" three series of products, the first show in Shanghai CISM A, attracted much attention

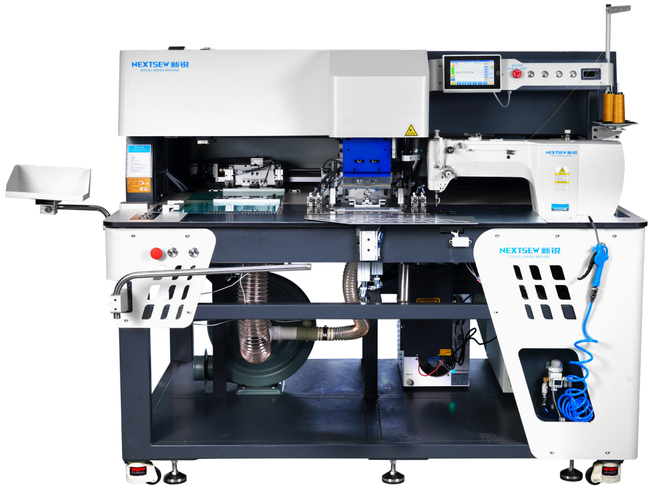
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NS-2210N-PW

自动激光开袋机
Automatic Pocket Welting Machine



产品特点 / Product features

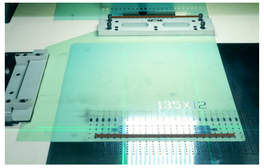
1、袋口激光开袋、自动折叠、自动移料、自动缝纫工序一次性完成，优质高效。
2、80--100W 激光功率可调，适用不同面料。
3、红外线定位功能，定位精准、操作简单。
4、断线智能感应，自动停车功能。

1 .Pocket opening with laser, automatic folding, automatic feeding, automatic sewing process one-time completion, high-quality and efficient.
2. 80-100w laser power adjustable, suitable for different fabrics.
3. Infrared positioning function, accurate positioning, simple operation.
4. The intelligent induction, automatic stopping function.

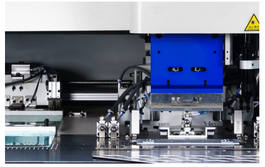
性能优势 / Performance advantage

X、Y 采用伺服电机驱动，速度快、声音轻、使用寿命长的特点，关键部位全部采用进口零件。自动免烫折袋机构，采用气缸全自动折边技术，提高生产效率，节省人工。内压框自动收缩机构，使口袋的边缘线迹变化没有局限性。采机械手进行收料，对缝料进行整齐摆放，功效是普通开袋机的 3 倍。

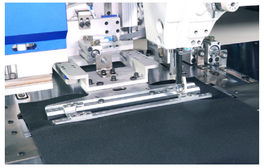
X and Y are driven by servo motors, which have the characteristics of fast speed, light sound and long service life. All key parts are imported parts.The automatic non-ironing pocket folding mechanism adopts automatic cylinder folding technology to improve production efficiency and save labor.The internal pressure frame automatically shrinks the mechanism, so that the edge stitch changes of the pocket are not limited, and the efficiency is 3 times that of ordinary pocket opener.



自动换模装置
Automatic mold changing device



激光开袋
Pocket opening with laser



自动缝纫
Automatic sewing



触摸屏控制及数据显示
Touch screen control and data display

开袋样式 /Open pocket pattern type



单唇口袋
Single side pocket

单唇拉链口袋
Single side zipper pocket

拉链口袋
Zipper pocket

双唇口袋
Double side pocket

宝盖拉链口袋
Double side zipper pocket

适用于各式服装的单唇口袋、双唇口袋、拉链口袋、单唇拉链口袋、宝盖拉链口袋等各式口袋的开袋和缝纫。
It is suitable for opening and sewing of all kinds of pockets such as single side pocket, double side pocket, zipper pocket, single side zipper pocket,double side zipper pocket etc.







规格参数 /Specification parameter

搭载机头 Machine head	2210 花样机 2210 Pattern Sewing Machine head
机针 Needle	DPx17(12#14#)
机头缝制速度 Head sewing speed	1800-2800 rpm
缝制线迹编程 Stitch programming storage capacity	操作屏输入方式 Operation screen input mode
线迹编程存储容量 Trace programming storage capacity	最多可储存花样 999 种 Can store up to 999 inds of pattens
针距 Stitch distance	1.0mm-3.5mm
压脚上升高度 Presser foot rising height	60mm-80mm
缝制口袋范围 Sewing pocket range	X 轴 :100mm-220mm;Y 轴 :10mm-35mm X:100mm-220mm;Y:10mm-35mm
布料定位 Cloth positioning	红外线射灯线 Infrared spotlights
缝制口袋速度 Sewing pocket speed	30-40 秒 / 个 (视工人摆料速度) 30-40seconds/piece(depending on the speed of the worker)
折袋方式 Folding pocket mode	四个方向同时进行折袋 Fold the pocket simultaneously in all four directions
开口袋方式 Pocket opening mode	120W 激光切割方式 120Wlaser cutting mode
缝制工作方式 Sewing working mode	袋口切割 / 折叠 / 车缝 / 切割 / 套结缝 Pocket opening /folding/sewing/cutting/ bartacking
送布驱动方式 Cloth feeding drive method	伺服电机驱动 (750w) Servo motor driven(750W)
电源 Power supply	AC 220V
气压 / 空压耗量 Air pressure/air pressure consumption	0.6Mpa(6kg/cm);22dm/min
重量 Weight	862 Kg
断线感应 Thread broken induction	带智能断线感应 With intelligent wire break induction
包装尺寸 Packing size	1925×1550×1700mm

NS-108N-SPW

自动无缝激光开袋机
Automatic Seamless Pocket Welting Machine



产品特点 / Product features

1. 智能控制系统，参数设置快捷，多种工艺类型可供选择。
2. 创新压框设计，对于不同工艺，快速切换压框类型。
3. 创新底部热压装置，使拉链两头的热压粘合效果更均匀牢固。
4. 工序整合，将送料、热压、冷却、缝纫，集一台设备自动完成。

1.Intelligent control system, fast parameter setting, a variety of process types to choose from.
2.Innovative pressure frame design, for different processes, quickly switch the type of pressure frame.
3.The innovative bottom hot pressing device makes the hot pressing bonding effect of the two ends of the zipper more uniform and firm.
4.The process is integrated, and the feeding, hot pressing, cooling, and sewing are automatically completed by one device.

自动缝制单元
Automatic sewing unit

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

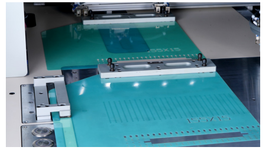
熟练操作工至少 3 人
At least 3 skilled operators

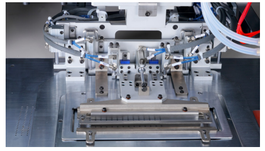
烫袋▶激光切割▶热压▶冷却▶缝制
Ironing pocket▶Laser cutting▶hot pressing▶cooling▶sewing

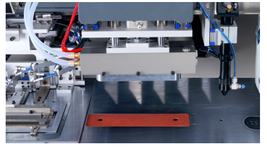
自动化操作流程
Automated operation process

操作无技能要求
No skill requirements for operation

烫袋，激光切割，热压，冷却，缝制一次完成，无技能要求就能操作。
Ironing pocket, laser cutting, hot pressing, cooling, and sewing are completed at once, and can be operated without skill requirements


自动换模装置 Automatic mold changing device


袋口切割 Pocket cutting


热压 Hot pressing


触摸屏控制及数据显示 Touch screen control and data display

适用范围 /Applicantion range

适用于各类冲锋衣口袋的压胶工艺，缝制工艺。
Suitable for the gluing process and sewing process of various jacket pockets.



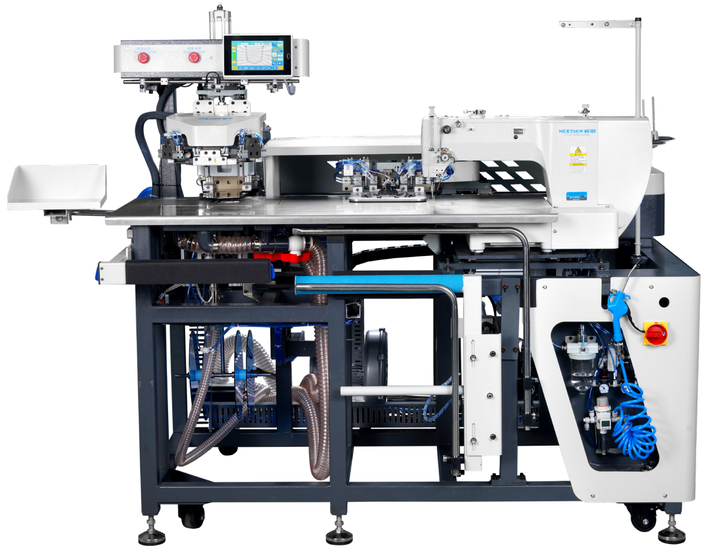


规格参数 /Specification parameter

机头配置 Machine Head	2210 电子花样机 Electonic Pattern Machine
机针型号 Needle Type	DPx17(9#-14#)
线迹 Stitches	单针平缝 Single Lockstitch
送布装置 Feeding device	间隙送步 (脉冲马达驱动)Intermittent feeding(pulse motor drive)
针距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max.sewing speed	2800rpm
最大口袋尺寸 Max.pocket size	220mm(X)x35mm(Y)
开口袋方式 Pocket opening mode	120W 激光切割方式 120W laser cutting mode
缝制工作方式 Sewing working mode	袋口切割 / 热压 / 冷却 / 车缝 pocket cutting/hot pressing/cooling/sewing
布料定位 Fabric positioning	红外线射灯线 Infrared spotlights
生产效率 Production Efficiency	800-1200 件 /10 小时（取决于工件大小和工艺） （depends on fabric size）
峰值功率 Peak power	1200W
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
电源 Power supply	单相 220V Single phase 220V
气压 Air pressure	0.5Mpa
外形尺寸 Package size	(L) 1800 × (W) 1280 × (H) 1500 mm
产品重量 Weight	686kg
断线感应 Thread broken induction	带智能断线感应 With intelligent thread break induction

NS-1510N-PS

自动贴袋机（新锐机头）
Automatic Pocket Setter Machine
(Nextsew pattern head)



产品特点 / Product features

1、全新设计的自动冷折免烫结构，省去折袋和烫袋工序，轻松实现高品质缝纫。
2、快速换模机构设计，节约换模和调整时间，提升工作效率；
3、采用 1510 花样机，花样程序编辑简单快捷、线迹更美观。
4、采用全伺服控制系统，控制精准，贴袋工艺一次性完成，无操作技能要求。
5、自动收料系统，收料整齐，节省人力。

1. The newly designed automatic cold folding and non-ironing mechanism eliminates the need for pocket folding and iron pocket processes, and easily realizes high-quality sewing.
2. The design of the quick mold change mechanism saves mold change and adjustment time and improves work efficiency;
3. Using the Nextsew 1510 pattern machine head, and the pattern program editing is simple and fast, and the stitches are more beautiful.
4. The full servo control system is adopted, the control is accurate, and the pocket process is completed at once, without operating skills requirements.
5. The automatic collecting system, the collecting is neat and saves labor.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

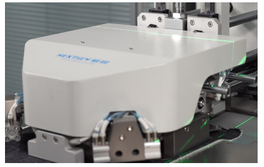
熟练操作工至少 3 人
At least 3 skilled operators

烫袋 ▶点位 ▶缝制 ▶套 结 ▶剪线头
Pocket ironing▶Positioning▶Sewing▶ Bartacking ▶Thread trimming

自动化操作流程
Automated operation flow

操作无技能要求
This operation has no skill requirements

自动折边、点位、套结、花样、剪线、收料一次完成 , 无技能要求就能操作。
Automatic folding, positioning, bartacking, pattern, thread cutting, collecting material once completed, can operate without skill requirements.









适用范围 /Scope of application

适用于牛仔裤等外饰口袋的贴袋工艺。
Suitable for patch pocket process of jeans and other external decorative pockets .



规格参数 /Specification parameter

机器型号 Machine model	NS-1510N-PS
机头配置 Machine Head	NS-1510N 新锐机头 Nextsew pattern heed
最大缝纫速度 Maximum sewing speed	2800rpm
线迹 stitch	单针锁式 Single Lockstitch
梭头规格 Hook type	摆梭 Shuttle hook
机针型号 Needle type	DP×17（＃ 16 — ＃ 21）
针距 Stitch distance	0.05-12.7mm
换模方式 Mold change mode	快速换模（气动）Fast change mold(pneumatic)
工作电压 Working voltage	AC220V
工作气压 Working air pressure	0.5Mpa 1.8L/min
机器配置 Machine configuration	冗位装置（标配）Redundancy device (standard)
选配装置 Optional device	贴垫布装置 Pad attachment device
外型尺寸 External dimension(mm)	1780(L)×1530(W)×1750(H)
重量 weight	550Kg

NS-1510B-PS

自动贴袋机（兄弟机头）
Automatic Pocket Setter Machine
(Original Brother pattern head)



产品特点 / Product features

1、全新设计的自动冷折免烫结构，省去折袋和烫袋工序，轻松实现高品质缝纫。
2、快速换模机构设计，节约换模和调整时间，提升工作效率；
3、采用 1510 花样机，花样程序编辑简单快捷、线迹更美观。
4、采用全伺服控制系统，控制精准，贴袋工艺一次性完成，无操作技能要求。
5、自动收料系统，收料整齐，节省人力。

1. The newly designed automatic cold folding and non-ironing mechanism eliminates the need for pocket folding and iron pocket processes, and easily realizes high-quality sewing.
2. The design of the quick mold change mechanism saves mold change and adjustment time and improves work efficiency;
3. Using the original BROTHER 1510 pattern machine head, and the pattern program editing is simple and fast, and the stitches are more beautiful.
4. The full servo control system is adopted, the control is accurate, and the pocket process is completed at once, without operating skills requirements.
5. The automatic collecting system, the collecting is neat and saves labor.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

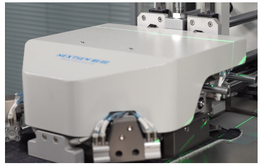
熟练操作工至少 3 人
At least 3 skilled operators

烫袋 ▶点位 ▶缝制 ▶套 结 ▶剪线头
Pocket ironing▶Positioning▶Sewing▶ Bartacking ▶Thread trimming

自动化操作流程
Automated operation flow

操作无技能要求
This operation has no skill requirements

自动折边、点位、套结、花样、剪线、收料一次完成，无技能要求就能操作。
Automatic folding, positioning, bartacking, pattern, thread cutting, collecting material once completed, can operate without skill requirements.









适用范围 /Scope of application

适用于牛仔裤等外饰口袋的贴袋工艺。
Suitable for patch pocket process of jeans and other external decorative pockets .



规格参数 /Specification parameter

机器型号 Machine model	NS-1510B-PS
机头配置 Machine Head	BAS-31XH-05
最大缝纫速度 Maximum sewing speed	2800rpm
线迹 stitch	单针锁式 Single Lockstitch
梭头规格 Hook type	摆梭 Shuttle hook
机针型号 Needle type	DP×17（＃ 16 － ＃ 21）
针距 Stitch distance	0.05-12.7mm
换模方式 Mold change mode	快速换模（气动） Fast change mold(pneumatic
工作电压 Working voltage	AC220V
工作气压 Working air pressure	0.5Mpa 1.8L/min
机器配置 Machine configuration	冗位装置（标配） Redundancy device (standard)
选配装置 Optional device	贴垫布装置 Pad attachment device
外型尺寸 External dimension(mm)	1780(L)×1530(W)×1750(H)
重量 weight	550Kg

自动缝制单元
Automatic sewing unit

NS-7300A-PS

自动贴袋机
Automatic Pocket Setter Machine
(Original brother 7300A lockstitch head)



产品特点 / Product features

1、全新设计的自动冷折免烫装置，省去折袋和烫袋工序，轻松实现高品质缝纫。
2、快速换模机构设计，节约换模和调整时间，提升工作效率。
3、采用日本兄弟 7300A 机头，中压脚独立驱动设计，线迹美观、缝纫速度更快。
4、全伺服控制系统，驱动控制精准，贴袋工艺一次性完成，无操作技能要求；
5、自动收料系统，收料整齐，节省人力。

1. The newly designed automatic cold folding and non-ironing device eliminates the need for pocket folding and iron pocket processes, and easily realizes high-quality sewing.
2. The design of the quick mold change mechanism saves mold change and adjustment time and improves work efficiency.
3. Using the Japanese Brother 7300A head and the independent drive design of the middle presser foot, the stitches are beautiful and the sewing speed is faster.
4. Full servo control system, accurate drive control, one-time completion of the pocket setting process, no operating skills required;
5. Automatic collecting system, neat collecting, saving labor.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

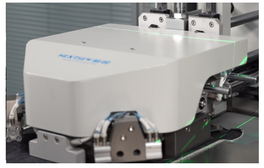
熟练操作工至少 3 人
At least 3 skilled operators

烫袋 ▶点位 ▶缝制 ▶套 结 ▶剪线头
Pocket ironing▶Positioning▶Sewing▶ Bartacking ▶Thread trimming

自动化操作流程
Automated operation flow

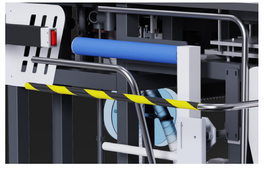
操作无技能要求
This operation has no skill requirements

自动折边、点位、套结、花样、剪线、收料一次完成，无技能要求就能操作。
Automatic folding, positioning, bartacking, pattern, thread cutting, collecting material once completed, can operate without skill requirements.









适用范围 /Scope of application

适用于牛仔裤、休闲服等外饰口袋的贴袋工艺。
Suitable for patch pocket process of external decorative pockets such as jeans and casual clothes.



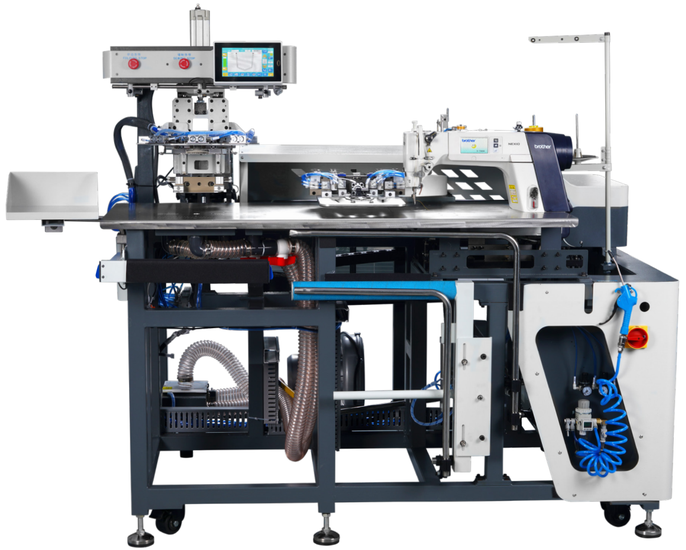


规格参数 /Specification parameter

机器型号 Machine type	NS-7300A-PS
机头配置 Machine Head	S-7300A-605
最大缝纫速度 Maximum sewing speed	4000rpm
线迹 stitch	单针锁式 Single Lockstitch
梭头规格 Hook type	旋梭 Rotary hook
机针型号 Needle type	DP×17（＃ 16 — ＃ 21）
针距 Needle pitch	0.05-12.7mm
换模方式 Mold change mode	快速换模（气动） Fast change mold (pneumatic)
工作电压 Working voltage	AC220V
工作气压 Working air pressure	0.5Mpa 1.8L/min
机器配置 Machine configuration	冗位装置（标配） Redundancy device (standard)
选配装置 Optional device	贴垫布装置 Pad attachment device
外型尺寸 External dimension（mm）	1780（L）×1530(W)×1750(H)
重量 weight	550Kg

NS-7300A-PS/K

自动贴袋机（针织 . 薄料款）
Automatic Pocket Setter Machine
(Knitted. Thin material)



产品特点 / Product features

1、全新设计的自动冷折免烫装置，省去折袋和烫袋工序，轻松实现高品质缝纫。
2、快速换模机构设计，节约换模和调整时间，提升工作效率。
3、采用日本兄弟 7300A 机头，中压脚独立驱动设计，线迹美观、缝纫速度更快。
4、全伺服控制系统，驱动控制精准，贴袋工艺一次性完成，无操作技能要求；
5、自动收料系统，收料整齐，节省人力。

1. The newly designed automatic cold folding and non-ironing device eliminates the need for pocket folding and iron pocket processes, and easily realizes high-quality sewing.
2. The design of the quick mold change mechanism saves mold change and adjustment time and improves work efficiency.
3. Using the Japanese Brother 7300A head and the independent drive design of the middle presser foot, the stitches are beautiful and the sewing speed is faster.
4. Full servo control system, accurate drive control, one-time completion of the pocket setting process, no operating skills required;
5. Automatic collecting system, neat collecting, saving labor.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

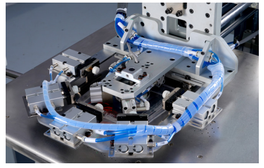
熟练操作工至少 3 人
At least 3 skilled operators

烫袋 ▶点位 ▶缝制 ▶套 结 ▶剪线头
Pocket ironing▶Positioning▶Sewing▶ Bartacking ▶Thread trimming

自动化操作流程
Automated operation flow

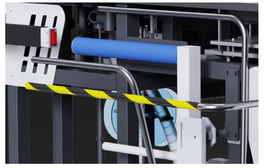
操作无技能要求
This operation has no skill requirements

自动折边、点位、套结、花样、剪线、收料一次完成 , 无技能要求就能操作。
Automatic folding, positioning, bartacking, pattern, thread cutting, collecting material once completed, can operate without skill requirements.









适用范围 /Scope of application

适用于针织类休闲服等外饰口袋的贴袋工艺
Suitable for patch pocket process of external decorative pockets such as knitted， casual clothes





规格参数 /Specification parameter

机器型号 Machine type	NS-7300A-PS/K
机头配置 Machine Head	S-7300A-605
最大缝纫速度 Maximum sewing speed	4000rpm
线迹 stitch	单针锁式 Single Lockstitch
梭头规格 Hook type	旋梭 Rotary hook
机针型号 Needle type	DP×17 (＃ 16 — ＃ 21)
针距 Needle pitch	0.05-12.7mm
换模方式 Mold change mode	快速换模 (气动） Fast change mold (pneumatic)
工作电压 Working voltage	AC220V
工作气压 Working air pressure	0.5Mpa 1.8L/min
机器配置 Machine configuration	冗位装置 (标配） Redundancy device (standard)
选配装置 Optional device	贴垫布装置 Pad attachment device
外型尺寸 External dimension（mm）	1700（L)×1600(W)×1560(H)
重量 weight	490Kg

NS-106N-KP

自动袋鼠袋贴袋机
Automatic kangaroo pocket machine



产品特点 / Product features

1.AI 智能边距检测功能，采用高精度距离传感器，精准控制缝制到边距离。
2. 独立升降机头，释放更大缝制空间。
3. 全伺服电控系统，缝制更加精准，线迹更加美观。
4. 智能数字打版功能，简单快捷。

1.The AI intelligen margin detection function adopts a high-precision distance sensor to accurately control the sewing distance to the edge.
2.Independent lifting head, frees up more sewing space.
3.The full servo electric control system makes the sewing more accurate and the stitches more beautiful.
4.Intelligent digital programming function, simple and fast.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

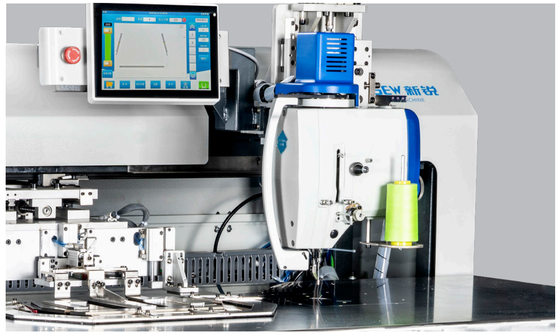
熟练操作工至少 3 人
At least 3 skilled operators

烫袋 ▶点位 ▶缝制 ▶套 结 ▶剪线头
Pocket ironing▶Positioning▶Sewing▶ Bartacking ▶Thread trimming

自动化操作流程
Automated operation flow

操作无技能要求
This operation has no skill requirements

自动折边、点位、套结、花样、剪线、收料一次完成 , 无技能要求就能操作。
Automatic folding, positioning, bartacking, pattern, thread cutting, collecting material once completed, can operate without skill requirements.



AI 智能边距检测，独立升降机头
AI intelligent margin detection, independent lifting head

适用范围 /Scope of application

适用于卫衣袋等各类大尺寸口袋的自动化高速缝制
Suitable for automatic high-speed sewing of various Kangaroo and other large-sized



规格参数 /Specification parameter

机器型号 Machine type	NS-106N-KP
机头配置 Machine Head	独立升降机头 Independent lift head
机针型号 Needle Type	DPx17(12#-16#)
线迹 Stitches	单针平缝 Single Lockstitch
送布装置 Feeding device	间隙送步 (脉冲马达驱动)Intermittent feeding(pulse motor drive)
针距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max.sewing speed	2800rpm
最大缝制口袋尺寸 Max.sewing pocket size	550mm(X)x350mm(Y)
AI 智能边距检测功能 AI intelligent margin detection function	开启 / 关闭 ON/OFF
生产效率 Production Efficiency	800-1200 件 /10 小时（取决于工件大小和工艺） (depends on fabric size)
峰值功率 Peak power	900W
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
电源 Power supply	单相 220V Single phase 220V
气压 Air pressure	0.5Mpa
外形尺寸 Package size	(L) 1980mm*（W）1400mm*（H）1680mm
产品重量 Weight	585kg

自动缝制单元
Automatic sewing unit

NS-2212N-WP

自动表袋机
Automatic watch pocket machine



产品特点 / Product features

1. 自动化生产，从送料、折料、缝纫到最终收料，整个流程由机器自动完成
2. 可调压框和可调折刀设计，换模时无需更换压框和折刀
3. 自动收料系统，收料整齐码放

1.Automated production,feeding,folding,sewing,receiving, the entire process is automatically completed by the machine.
2.The adjustable work clamp and adjustable folding knife are designed, so there is no need to replace the work clamp and folding knife when changing the mold.
3.The automatic receiving system, the fabrics are neatly placed.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

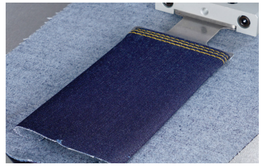
熟练操作工至少 3 人
At least 3 skilled operators

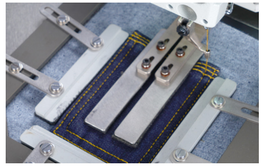
烫袋 ▶点位 ▶缝制 ▶套 结 ▶剪线头
Pocket ironing▶Positioning▶Sewing▶ Bartacking ▶Thread trimming

自动化操作流程
Automated operation flow

操作无技能要求
This operation has no skill requirements

自动折边、点位、套结、花样、剪线、收料一次完成 , 无技能要求就能操作。
Automatic folding, positioning, bartacking, pattern, thread cutting, collecting material once completed, can operate without skill requirements.









适用范围 /Scope of application

适用于牛仔裤手表袋自动化高速缝制
Suitable for high-speed sewing the watch pocket of jeans

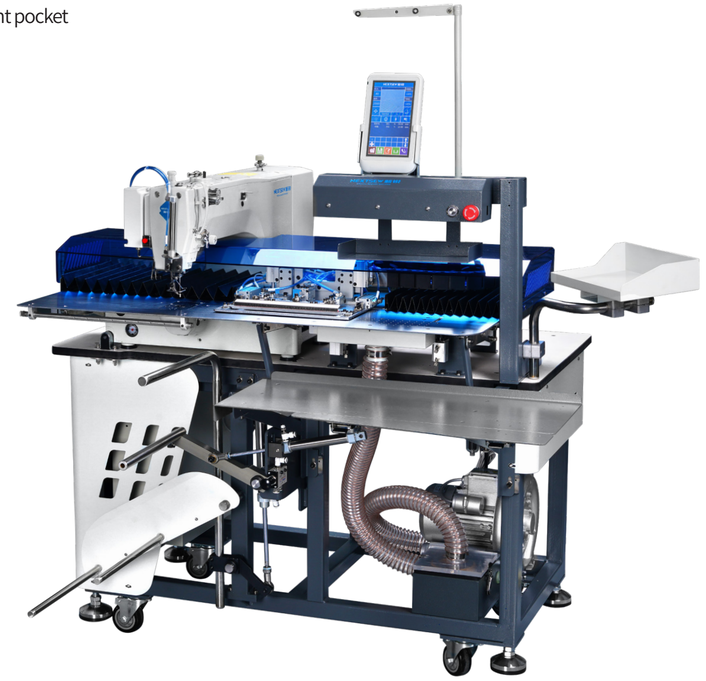


规格参数 /Specification parameter

机器型号 Machine type	NS-2212N-WP
机头配置 Machine Head	2212 电子花样机 Electonic Pattern Machine
线迹 Stitches	单针平缝 Single Lockstitch
机针型号 Needle Type	DPx17(16#-19#)
送布装置 Feeding device	间隙送步 (脉冲马达驱动)Intermittent feeding(pulse motor drive)
针距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max.sewing speed	2800rpm
最大表袋尺寸 Max.watch pocket size	140mm(W)x 115mm(L)
生产效率 Production Efficiency	2100-2300 件 /10 小时（取决于工件大小）depends on fabric size）
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
峰值功率 Peak power	500W
电源 Power supply	单相 220V Single phase 220V
气压 Air pressure	0.5Mpa
外形尺寸 Package size	(L) 1370 mm*（W）1000 mm*（H）1500 mm
产品重量 Weight	261kg

NS-2212N-FP

自动前袋机
Automatic front pocket machine



产品特点 / Product features

1. 镭射灯定位，通过螺杆方便调节，摆料更精准。
2. 采用下托板设计，送料时不易跑位，缝制更加精准。
3. 左右切刀功能，对位精准。
4. 触摸屏一键生成花样功能，操作便捷。

1.The positioning of the laser light is easy to adjust through the screw, and the material is placed more accurately.
2.The lower pallet design is adopted, which is not easy to be moved when feeding, and the sewing is more accurate.
3.The left and right cutter functions, and the alignment is accurate.
4.The touch screen generates patterns with one key, which is easy to operate.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

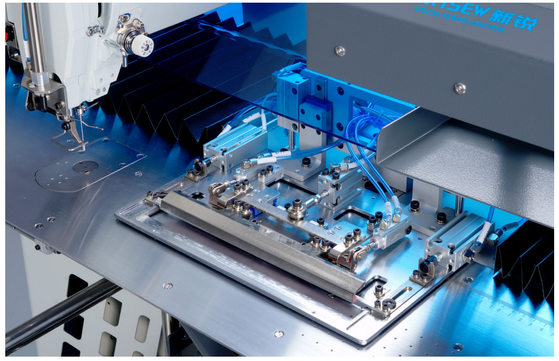
熟练操作工至少 3 人
At least 3 skilled operators

压暗线▶手工翻折▶压明线▶手工剪口
Blined stitch sewing ▶ fold by hand ▶ top stitch sewing▶cut by hand

自动化操作流程
Automated operation flow

操作无技能要求
This operation has no skill requirements

车暗线，翻折，车明线，剪口，四道工艺一次完成，无技能要求。
Blined stitch sewing, folding, top stitch sewing,cutting, 4 processes finished At one time, no skill required



适用范围 /Scope of application

适用于休闲裤斜插袋饰片缝制工艺
Suitable for casual pants diagonal pocket decorative piece sewing process



规格参数 /Specification parameter

机器型号 Machine type	NS-2212N-FP
机头配置 Machine Head	2212 电子花样机 Electonic Pattern Machine
线迹 Stitches	单针平缝 Single Lockstitch
机针型号 Needle Type	DPx17(9#-16#)
送布装置 Feeding device	间隙送步 (脉冲马达驱动)Intermittent feeding(pulse motor drive)
针距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max.sewing speed	2800rpm
最长口袋尺寸 Max.length of pocket	220 mm(L)
生产效率 Production Efficiency	1800-2200 件 /10 小时（取决于工件大小） （depends on fabric size）
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
峰值功率 Peak power	550W
电源 Power supply	单相 220V Single phase 220V
气压 Air pressure	0.5Mpa
外形尺寸 Package size	(L)1280 mm*（W）1000 mm*（H）1400 mm
产品重量 Weight	222kg

NS-2210N-JS

自动牛仔门襟机
Automatic J stitch machine



产品特点 / Product features

1. 工序整合，从定位、送料、缝制到收料，所有工序在一台机器上自动完成。操作员只需放入裁片和按下启动键，机器自动完成整个门襟的缝制。
2. 可调压框设计，适应不同大小类型的门襟尺寸。

1.Process integration,positioning, feeding, sewing,receiving, all processes are automatically completed on one machine.The operator only needs to put in the cutting piece and press the start button, and the machine automatically completes the sewing of the entire J stitch.
2.The design of the adjustable work clamp adapts to the size of the J stitch of different sizes and types.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

熟练工操作，对工人技能有要求效率低，车缝不标准。
The operation of skilled workers requires, low efficiency and the sewing is not standard.

自动化操作流程
Automated operation flow

无需熟练工，自动定位，产品一致性好。效率提升 50%
No need for skilled workers, automatic positioning, good product consistency.Efficiency increased by 50%



适用范围 /Scope of application

适用于牛仔裤，休闲裤等各类裤子的门襟自动化缝制
Suitable for sewing the J-stitch of jeans, casual pants and other types of pants





规格参数 /Specification parameter

机器型号 Machine type	NS-2210N-JS
机头配置 Machine Head	2210 电子花样机 Electonic Pattern Machine
线迹 Stitches	单针平缝 Single Lockstitch
送布装置 Feeding device	间隙送步 (脉冲马达驱动)Intermittent feeding(pulse motor drive)
机针型号 Needle Type	DPx17(16#-19#)
针距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max.sewing speed	2800rpm
最大门襟尺寸 Max.J Stitch Size	70mm(W)x 215mm(L)
生产效率 Production Efficiency	1500-1800 件 /10 小时 （取决于工件大小） (depends on fabric size)
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
峰值功率 Peak power	210W
电源 Power supply	单相 220V Single phase 220V
气压 Air pressure	0.5Mpa
外形尺寸 Package size	1400x740x1360 mm
产品重量 Weight	231kg

NS- 7035B-PH

自动卷袋口机
Automatic Pocket Hemmer Machine



产品特点 / Product features

1、同步带自动送料、自动缝纫、自动下料一次完成， 省时省力。
2、采用绷缝机缝纫，链式线迹更美观。
3、缝线边距可实现 5 档自由设置。
4、生产效率可达：35 片 / 分钟。

1, synchronous belt automatic feeding, automatic sewing, automatic collecting once completed, saving time and labor.
2. Using the interlock sewing machine, and the chain stitches are more beautiful.
3. The stitches margin can be freely set in 5 levels.
4. The production efficiency can reach: 35 pcs/min.

性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

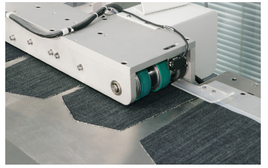
熟练操作工 1 人操作 1 台机器
400-500 片 / 小时

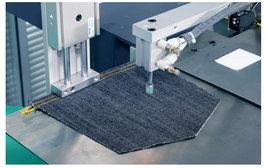
1 skilled operator operates 1 machine
400-500 pcs/hour

自动化操作流程
Automated operation flow

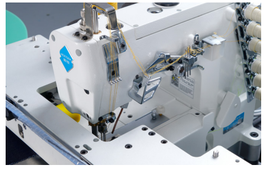
人工效率对比 4：1
Labor efficiency comparison 4:1

1800-2000 片 / 小时
1800-2000pcs/hour

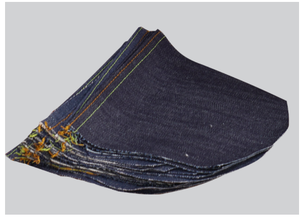








适用范围 /Scope of application



规格参数 /Specification parameter

机器型号 Machine model	NS-7035B-PH
机头配置 Machine Head	绷缝机头 Flatbed interlock sewing machine
最大缝纫速度 Maximum sewing speed	5000rpm
线迹 Stitch	双针链式 chain stitches
机针型号 Needle type	UY128GAS 9#-11#
工作电压 Working voltage	AC220V
工作气压 Working air pressure	0.5Mpa 1.8L/min
设备重量 Weight	200kgs
外型尺寸 External dimension	1300x1100x1400mm

NS-2210GT-01A/WS

半自动封裤腰机
Semi-auto waist sealing machine



产品特点 / Product features

1. 吸风定位功能，面料定位准确。
2. 相比纯手工缝合，简化封口工艺，效率通常是纯手工的 2-3 倍。
3. 创新的夹具设计，适应各个尺寸的裤腰大小。压框采用侧滑压料机构，精准缝制

1.The suction positioning function makes the fabric positioning accurate.
2.Compared with manual stitching, the sealing process is simplified, and the efficiency is usually 2-3 times that of manual stitching.
3.The innovative fixture design adapts to the waist size of various sizes.The work clamp adopts a side-sliding press mechanism for precise sewing.

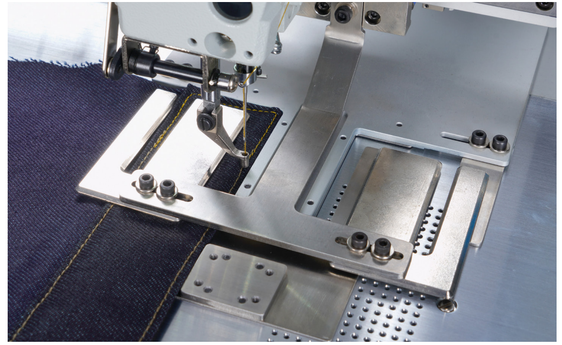
性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

纯手工需熟练工操作
Pure manual operation requires skilled workers

自动化操作流程
Automated operation flow

标准夹具定位，无需熟练工效率提升 2-3 倍
Standard fixture positioning can increase efficiency by 2 to 3 times without the need for skilled workers



适用范围 /Scope of application

适用于牛仔裤，休闲裤等各类裤子裤腰的缝制
Suitable for sewing the waistband of jeans, casual pants and other types of pants



规格参数 /Specification parameter

机器型号 Machine type	NS-2210GT-01A/WS
机头配置 Machine Head	2210 电子花样机 Electonic Pattern Machine
机针型号 Needle Type	DPx17(16#-19#)
线迹 Stitches	单针平缝 Single Lockstitch
送布装置 Feeding device	间隙送步 (脉冲马达驱动)Intermittent feeding(pulse motor drive)
针距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max.sewing speed	2800rpm
生产效率 Production Efficiency	700-800 件 /10 小时（取决于工件大小） （depends on fabric size）
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
最大裤腰尺寸 Max. Waist Size	75mm(W)x70mm(L)
电源 Power supply	单相 220V Single phase 220V
峰值功率 Peak power	700W
气压 Air pressure	0.5Mpa
外形尺寸 Package size	(L) 1170 mm*（W）900 mm*（H）1350 mm
产品重量 Weight	166kg

NS-254GS-H/S

自动双针裤襻机
Automatic Double Needle
Belt-Loop Attaching Machine



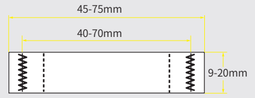
产品特点 / Product features

1、裤襻自动筛选、切断、折边、送料和套结工序一次性完成，省时省力。
2、简单的参数设置即可实现裤襻长度、裤襻收位、外摆梭针位等的调整，操作简单。
3、电机驱动的送襻装置，调节更简单，效率更高。
4、斜切和直切模式的转换通过简单的调整即可轻松实现。
5、标配可调节升降机架，简单调节实现轻松缝纫。

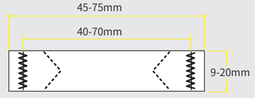
1. The automatic selecting, cutting, folding, feeding and bartacking processes of belt loops are completed at once, saving time and effort.
2. Simple parameter settings can realize the adjustment of the length of the belt loop, the position of the belt loop, the position of the outer shuttle hook needle, etc., and the operation is simple.
3. The motor-driven feeding device is simpler to adjust and more efficient.
4. The switching conversion of angled chamfering and straight cutting modes can be easily achieved through simple adjustments.
5. The standard adjustable lifting frame is equipped with simple adjustment to achieve easy sewing.

性能优势 / Performance advantage

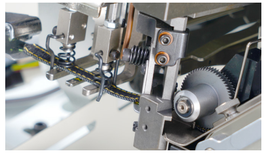
裤襻缝制尺寸 BeltLoop Sewing Size



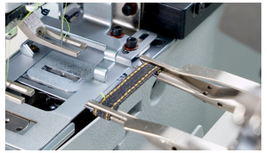
直切 Straight cutting



斜切 Angled cutting



通过调整在斜切和直切模式之间转换
The conversion of angied catting and straight cutting modes



折叠叉精准抓取
Folding fork for precise grasping



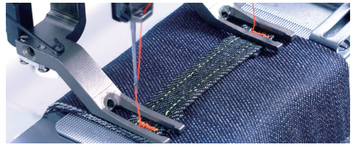
缝制时间提速到 1.2 秒 / 裤襻（28 针）
Sewing time is accelerated to 1.2 seconds/ belt loop (28 stitches)



标配可升降调节机架
Standard configuration can be raised and lowered to adjust the rack

适用范围 /Scope of application

用于牛仔裤和休闲裤裤襻的一次成型，操作简单易学，省时省力。具有自动筛选、切断、折边及套结等工序一次性完成。
It is used for the one-time forming of jeans and casual pants loopers,which is easy to learn and save time and effort.With automatic selecting, cutting, folding and bartacking processes completed at one time.





规格参数 /Specification parameter

规格 Specification	NS-254GS-H/S
线迹 Trace	锁式 Lockstitch
缝制工序 Sewing process	automatic selecting, cutting, folding and bartacking processes completed at one time
最高缝制速度 Maximum sewing speed	2800rmp(缝制间距 3.4mm 以下）(Sewing spacing less than 3.4mm)
使用机针 Needle	DPx17(19#~21#)
针数 Number of stitches	28，36，42（在操作面板上选择）(Select from the Operation panel)
针距 Stitch distance	45~75mm (1-11/16”～2-3/4”)
压脚上升量 Presser foot rise	21mm
加固缝套结宽度 Reinforce stitch the width of the bartacking	1.0~3.5mm
加固缝裤襻宽度 Reinforce stitch the belp loop width	9-20mm
加固缝裤襻长度 Reinforce stitch the belp loop length	45-75mm
送布方式 Cloth feeding mode	连续送布（脉冲马达驱动方式） Continuous cloth feeding (pulse motor drive mode)
加固缝图案记忆量 Reinforcement stitch pattern memory	标准容量 9 个图案 Standard capacity 9 patterns
线迹调整方式 Stitch adjustment mode	操作盘输入方式 Operation panel input mode
电压 Voltage	AC220V,50/60Hz
气压 Air pressure	0.5MPa 1.8L/min
净重 Net weight	230kg
包装尺寸 Package size	1200×800×1350 mm(L×W×H)

自动缝制单元
Automatic sewing unit

NS-104B-PLK

自动 POLO 衫门襟机
Automatic polo placket machine



产品特点 / Product features

1. 全自动化一站式生产，从送料、精准定位、缝纫、到最后收料，全部流程自动化完成。
2. 角刀可调宽度设计，满足不同宽度的门襟尺寸。
3. 全伺服电控系统，缝制更加精准，线迹更加美观。
4. 功能设置快捷，多种工艺类型可供选择。

1.Fully automated one-stop production,feeding, precise positioning, sewing,receiving, all processes are automated.
2.The corner knife is designed with adjustable width to meet the placket sizes of different widths.
3.The full servo electric control system makes the sewing more accurate and the stitches more beautiful.
4.The function set up quickly, and a variety of process types are available.

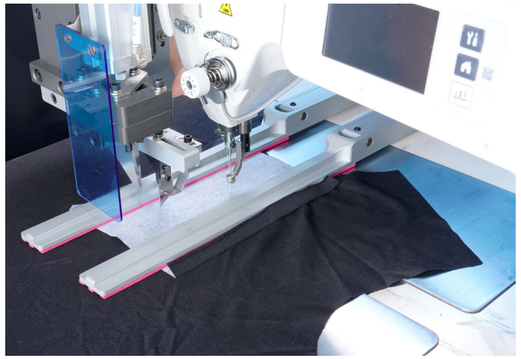
性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

传统三道工艺划线▶车缝▶手工剪口效率低
The traditional three process of marking , sewing, manual cutting efficiency is low

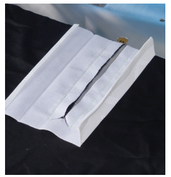
自动化操作流程
Automated operation flow

镭射灯定位摆料，车缝，剪口，收料一次完成，
效率提升 80% 品质标准，一致性好
Laser light positioning, sewing, cutting, and receiving are completed at once, the efficiency is increased by 80%, the quality standard is good, and the consistency is good.



适用范围 /Scope of application

适用于 POLO 衫等各类门襟的自动化高品质缝制
Automated high-quality sewing suitable for various lapels such as POLO shirts





规格参数 /Specification parameter

规格 Specification	NS-104B-PLK
机头配置 Machine Head	Brother S-7300A
机针型号 Needle Type	DPx17(9#-14#)
线迹 Stitches	单针平缝 Single Lockstitch
送布装置 Feeding device	间隙送步 (脉冲马达驱动)Intermittent feeding(pulse motor drive)
针距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max.sewing speed	4000rpm
最大门襟尺寸 Max.placket size	40mm(W)x 280mm(L)
中切刀装置 Mid-Cutter Device	单刀或双刀 single or double knives
角刀装置 Cutter Device	裁切宽度可调 Adjustable cutting width
生产效率 Production Efficiency	2000-2500 件 /10 小时（取决于工件大小） （depends on fabric size）
控制系统 Control System	全伺服电机控制 full servo motor control system
峰值功率 Peak power	600W
电源 Power supply	单相 220V Single phase 220V
气压 Air pressure	0.5Mpa
包装尺寸 Package size	（L）1720 mm*（W）1570 mm*（H）1500 mm
产品重量 Weight	343kg

自动缝制单元
Automatic sewing unit

NS-1510GT-01A/PB

皮牌花样机
Label Sewing machine



性能优势 / Performance advantage

1、特殊设计的缝纫平台，操作简单灵活
2、纵向滑动压脚，缝纫过程中物料不移位，边距均匀更美观
3、缝纫范围：150mm×100mm，适用范围广
4、最高缝纫速度：2800rpm.

1, specially designed sewing platform, simple and flexible operation.
2. Move presser foot in Y direction,the fabric won’ t be moved during the sewing process, the edge margin is even and more beautiful.
3, Sewing area: 150mm×100mm, wide range of application.
4.Max. sewing speed: 2800rpm.





适用范围 /Scope of application



性能优势 / Performance advantage

1、长臂小嘴结构设计，更适合于牛仔裤腿的花样装饰缝、补洞等特殊缝纫用途，也可用于高靴、球袋等筒状物料的缝制。
2、标配可编程的大尺寸彩色触摸屏，轻松实现花样图案程序的编辑和修改。
3、可根据缝料的规格大小更换三种规格（80mm、100mm、160mm）的辅助板。

1, Long arm small clamp structure design, more suitable for jeans leg pattern decoration sewing, hole repair and other special sewing purposes, can also be used for high boots, ball bags and other cylindrical materials sewing.
2, Standard large color touch screen panel which can make pattern, easy to achieve the pattern program editing and modification.
3, Three kinds of auxiliary plates
(80mm, 100mm, 160mm) can be replaced according to the size of the seam.



适用范围 /Scope of application





NS-2210GTL-01A

长臂电子花样机
Electronic Long Arm Pattern Sewing machine



NS-1010GT-02A/CH
NS-1310GT-02A/CH
NS-1510GT-02A/CH

电子花样机（侧滑）
Electronic Pattern Sewing machine
(Side Sliding Device)



性能优势 / Performance advantage

1、丰富的产品系列，适用范围更广泛。
2、标配可编程的大尺寸彩色触摸屏，花样程序编辑更简单，操作更快捷。
3、最高 2800rpm 的转速、高效能、低功耗，轻松实现高品质缝纫。

1, Plenty of product series, a wider range of application.
2, Standard large color touch screen which could make pattern more easier,simpler,faster.
3, The maximum speed is 2800rpm, high efficiency, low power consumption,
easy to achieve high-quality sewing.



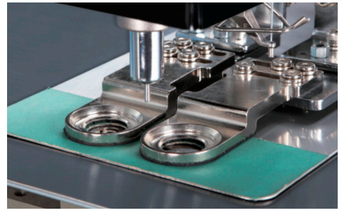
适用范围 /Scope of application



性能优势 / Performance advantage

1、冲孔、绣眼两道工艺一次性完成，孔位精准，线迹美观。
2、一次装料，冲孔绣眼全过程自动化，先后顺序可轻松设置。
3、两孔间距轻松可调（35mm-100mm），冲孔外径轻松可调（1.0-8.0mm）
4、标配可编程的大尺寸彩色触摸屏，花样程序可轻松编辑和设置，简单便捷。

1.Two processes of sewing and punching can be completed at one time,the hole position is accurate, stitch is nice,
2.Feed once, automatically punching and sewing, could set the order of punching and sewing conveniently,
3.The adjustable distance between two punching holes is 35mm- 100mm, and the range of punching hole size is 1.0-8.0mm
4. Standard large color touch screen which could make pattern more easier,simpler,faster.



适用范围 /Scope of application

适用于箱包、帽类、服装类等产品的冲孔、绣眼工艺。
Range of application: It is used for sewing and punching of luggage, casual clothing, hats and other products.





NS-AT6103-CF

自动冲缝一体花样机
Punching and sewing machine



NS-AT6102U-MST 上送料
NS-AT6102D-MST 下送料

自动魔术贴切缝一体机
Automatic Velcro Cutting-Sewing Machine

U：上送料
Velcro up material
D：下送料
Velcro under material



AT6102-MST

产品特点 / Product features

1、更换刀模，即可实现圆角、斜角、直角等规格的剪切和缝制。
2、根据缝制要求，可选择上送料和下送料，优质缝纫轻松实现。
3、标配可编程的大尺寸彩色触摸屏，花样程序轻松编辑，操作更便

1,Replace the knife die, you can achieve the round corner, oblique Angle, right Angle and other specifications of cutting and sewing.
2, According to the sewing requirements, you can choose to feed velcro up material or under material, easy to achieve high quality sewing.
3, Standard large touch screen panel, pattern and parameters can be easily edited and set conveniently, easy to operate.

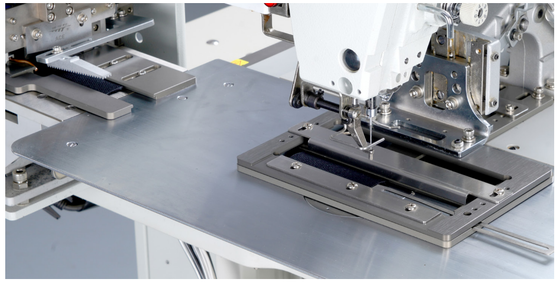
性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

10 小时产量 1000 件 /2 人
10 hours output 1000 pieces / 2 people
圆角、直角、斜角缝制切换不方便
It is inconvenient to switch between rounded , right-angled and oblique Angle sewing
需切带工 , 人工调节 , 需要熟练工
Belt cutting required Manual adjustment Skilled labor required

自动化操作流程
Automated operation flow

1、高效的自动剪切、自动送料、自动缝纫，效率提高 400%。1, Efficient automatic cutting, feeding,,sewing, efficiency increased by 400%.
2、更换刀模，即可实现圆角、斜角、直角等规格的剪切和缝制。
2,Replace the knife die, you can achieve the round corner, oblique Angle, right Angle and other specifications of cutting and sewing.
3、根据缝制要求，可选择上送料和下送料，优质缝纫轻松实现。
3, according to the sewing requirements, you can choose to feed velcro up material or under material, easy to achieve high quality sewing.
4、标配可编程的大尺寸彩色触摸屏，花样程序轻松编辑，操作更便
4, Standard large touch screen panel, pattern and parameters can be easily edited and set conveniently, easy to operate.



适用范围 /Scope of application

适用于各类服装、手套等物料上魔术贴的缝制。
It is suitable for various of velcro sewing on clothing, glove etc.



规格参数 /Specification parameter

规格 Specification	NS-AT6102U(D)-MST
使用缝纫机 Use a sewing machine	2210 电子花样机 Electronic Pattern Machine
线迹 Stitches	单针锁式 Single Lockstitch
缝制区域 (Max.mm) Sewing area (X×Y)	220mm×100mm
送布装置 Feeding device	间隙送步（脉冲马达驱动) Intermittent feeding (pulse motor drive)
针 距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max. sewing speed	2700rpm
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
电 源 Power supply	单相 220V Single phase 220V
气 压 Air pressure	0.5Mpa 1.71/min
压 框 Work Clamp	两段式 , 气动驱动 2-stage,pneumatic
魔术贴送料长度 Velcro feed length	10-150mm
魔术贴送料宽度 Velcro feed width	10-50mm
刀模选择 Die selection	平刀 / 圆刀 Flat knife / round knife
备注 Remarks	可根据需要定制尺寸 Custom sizes can be made as needed

自动缝制单元
Automatic sewing unit

NS-AT6105-BQ

自动文胸背扣机
Automatic Hook and Eye Sewing Machine



产品特点 / Product features

1、采用步进电机送料，精度可达 0.05mm，送料更精准。
2、标配可编程的大尺寸彩色触摸屏，相关参数简单输入，花样程序轻松编辑。
3、操作系统具有自动误差校正功能，保证缝制质量。
4、操作系统上自动或手动操作模式可轻松选择。

1. Using stepper motor feeding, the accuracy can reach 0.05mm; feeding more accurate.
2.Standard color touch screen panel, only need to input relating parameter to make pattern easily.
3. Automatic correction function , it can ensure sewing quality.
4. The system can choose automatic or manual Manual operation mode,



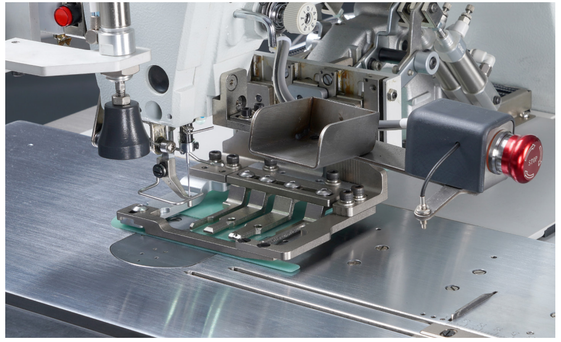
性能优势 / Performance advantage

传统工艺操作流程
Traditional process operation flow

人工送料，可能会出现偏差，工人肉眼校对看背扣两侧是否一致，放料方式单一，人工计算，人工设置操作模式
Manual feeding, deviation may occur Workers check the naked with their eyes if the two sides of theback buckle are consistent Single feeding method Manual calculation Manually set the operating mode

自动化操作流程
Automated operation flow

采用步进电机送料，精度达到 0.05mm，电脑自动误差校正，保证背扣俩侧大小一致，采用手动和脚动两种放料模式，自带计数功能，带贴文胸商标后扣连接功能，自动选择手自模式，系统有自动或手动操作模式，采用彩色带输入功能触摸屏
Using stepper motor feeding,the accuracy reaches 0.05mm,Computer automatic error correction to ensure the same sizeon both sides of the back buckle. Adopt two feeding modes of manual and foot movement,Back button connection with sticker bra logo,The system can choose automaticor manual operation mode,using a color touch screen with input function



适用范围 /Scope of application

适用于文胸背扣的自动高速缝制
Automatically sewing for hook and eye of bra with high speed..





规格参数 /Specification parameter

规格 Specification	NS-AT6105-BQ
使用缝纫机 Use a sewing machine	2210 电子花样机 Electronic Pattern Machine
线迹 Stitches	单针锁式 Single Lockstitch
缝制区域 (Max.mm) Sewing area (X×Y)	220mm×100mm
送布装置 Feeding device	间隙送步（脉冲马达驱动）Intermittent feeding (pulse motor drive)
针 距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max. sewing speed	2700rpm
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
电 源 Power supply	单相 220V Simplex 220V
气 压 Air pressure	0.5Mpa 1.71/min
压 框 Work Clamp	两段式，气动驱动 2-stage,pneumatically actuated
背扣宽度大小 Back button width	20mm-90mm
最大送料行程 Maximum feeding stroke	120mm
光纤纠偏功能 Fiber Correction Function	关闭 / 开启 OFF/ON
送料速度设置 Feed speed setting	0-150mm/s

NS-AT6112-XJ

全自动橡筋机
Automatic Elastic Sewing Machine



产品特点 / Product features

1. 在操作面板中可轻松进行产量预设，橡筋带左右长短调节， 方便省心。
2.LOGO 定位功能，通过颜色定位系统，可精确定位单个、多个 LOGO 位置。
3. 自动过结头功能，橡筋采用订书针、胶带连接时可自动感应、自动排除，可节省材料、人工，同时对切刀机头起到保护作用。
4. 收料功能，可根据需要设定每捆数量，自动收料，大大提高了工作效率。

1. The output can be preset easily in the operation panel, and the length of the elastic band can be adjusted left and right,
2. LOGO positioning function, through the color positioning system, it can accurately locate individual or multiple logos.
3. Automatic over-knot function, the elastic band can be automatically sensed and automatically get rid of staples and tapes when it is connected with them.It can save material and labor, and at the same time protect the cutter machine head.
4. Material receiving function, the quantity of each bundle can be set according to the needs,and the material can be automatically received, which greatly improves the work efficiency.

AT6112XJ

性能优势 / Performance advantage

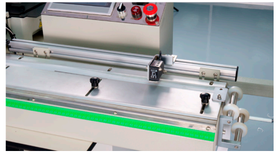
传统工艺操作流程
Traditional process operation flow

人工完成尺寸不精准，单人操作多工序的工艺强度大效率低，耗时久线迹位置不标准，
10 小时产量 1000 条 /10H
Manual sizeis not accurate One person operate multiple process highlabor intensity and lowefficiency Time-consumingand nonstandard stitch position
10 hours output 1000 pieces/10H

自动化操作流程
Automated operation flow

送料剪切拼接收料自动完成，采用步进电机送料，精度达到 0.05mm, 多台设配可由一人操控，效率劳高且节省人工，自动拼接收料用时最高 3 秒 1 条，自动拼接速度快，效率高，
10 小时的产量 5000 条
Using stepper motor feeding,the accuracy reaches 0.05mm.Multiple devices can becontrolled by one person,which is efficient and labor-saving.Automatic jointing is fast and efficient High output, 5000 piecesin 10 hours.







适用范围 /Scope of application

适用于多种规格橡筋的自动拼接工艺，拼接无接头，线迹更美观。
An automatic splicing process suitable for various specifications of rubber bands, with no joints during splicing and more aesthetically pleasing line traces.





规格参数 /Specification parameter

规格 Specification	NS-AT6112-XJ
使用缝纫机 Use a sewing machine	1010 电子花样机 Electronic Pattern Machine
线迹 Stitches	单针锁式 Single Lockstitch
缝制区域 (Max.mm) Sewing area (X×Y)	100mm×100mm
送布装置 Feeding device	间隙送步（脉冲马达驱动）Intermittent feeding (pulse motor drive)
针 距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max. sewing speed	2500rpm
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
电 源 Power supply	单相 220V Simplex 220V
气 压 Air pressure	0.5Mpa 1.71/min
压 框 Work Clamp	两段式，气动驱动 2-stage,pneumatically actuated
橡筋宽度大小 Elastic band width	10mm-70mm
橡筋长度 Elastic band length	200mm-1100mm
光纤纠偏功能 Fiber Correction Function	关闭 / 开启 OFF/ON

NS-430GS

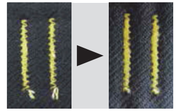
电子套结机系列
Electronic bartacking machine



性能优势 / Performance advantage

1、一体式结构设计，低耗电、高效能、高转速。
2、标配可编程的 7 寸彩色触摸屏，花样程序轻松编辑。
3、一键选择功能，套结、橡筋及菊花眼等内置功能轻松实现。
4、多种语言支持功能，满足不同地域客户的需求。
5、两段式行程压脚、无油针杆，高品质缝纫轻松实现。
6、通过简单的部件更换和程序设置，可实现套结和钉扣功能的轻松切换。

1. Integrated structure design, low power consumption, high efficiency, high speed
2. Standard 7-inch LCD touch screen panel, make pattern convenient.
3. One-key option function (bar tack, elastic band,circle hole,)
4. Support multiple language functions,meet different customer’s requirements.
5. Two steps presser foot, free oil needle bar to achieve high quality sewing.
6. Bartack and button attaching function conversion by change conversion parts and set parameter





适用范围 /Scope of application

适用对各类服装、箱包、帽类等产品进行加固缝
It is suitable for bartack of clothing, bag,cap etc.











性能优势 / Performance advantage

1、钉扣机采用一体式结构设计，低耗电、高效能、高转速。
2、高品质振动盘送料机构，操作系统操作简单，适用范围广，送料更精准。
3、配可编程的 7 寸彩色触摸屏，钉扣花样程序和参数可轻松设置。

1, Button attaching machine adopts integrated structure design, low power consumption, high efficiency, high speed.
2, High quality vibrating tray feeding mechanism, the operation system is simple, wide range of application, more accurate feeding.
3, Installed programmable 7 inch color touch screen, button attaching pattern program and parameters can be easily set.







适用范围 /Scope of application

适用于各类服装平扣的连续高品质缝制。
纽扣外径尺寸范围：8～30mm；纽扣缝制区域范围：6.4×6.4mm.

It is suitable for continuous high quality sewing of all kinds of clothing flat button.
Button outer diameter size range:
8mm -30mm; Button sewing area: 6.4mm×6.4mm.









NS-438GT-BF

自动送扣钉扣机
Automatic Button Feeding Machine



锁、钉、套结机系列
Bartack, button attach and button hole

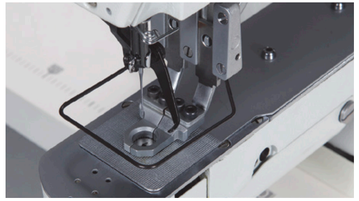
规格参数 /Specification parameter

规格 Specification	NS-430GS						NS-438GS	NS-530GS
	01	02	03	05	06	07		
用途 Application	电子套结机 Electroric bartacking machine		帽眼机 Electroric punching machine	西裤裤耳机 Electronic bar tacking machine for suit pants belt loop	拼接橡筋机 Elastic sewing machine	电子套结机 Electronic bar tacking machne for knitting	电子钉扣机 Electronic button attaching machine	套结钉扣一体机 Bar tacking-button attaching machine
线迹 Stitch	单针平缝 Single-needle flat stitch							
最高缝纫速度 Max. sewing speed	3200 rpm						2700 rpm	
缝制区域 (X×Y) Sewing area (X × Y)	40×30mm		15×15mm	40×30mm	9×40mm	40×30mm	6.4×6.4mm	40×30mm
可缝制纽扣的尺寸 Size of button can be sewn	----						8-30 rpm	
送布方式 Feeding	间歇性送布 (脉冲马达驱动方式) Intermittent feed (pulsed motor drive mode)							
针 距 Stitch length	0.05-12.7mm							
最大针数 Max. Stitch	5000 针 /1 个图案 5000 needle / 1 pattern							
抬压脚方式 Presser lifter mode	脉冲马达驱动方式 Pulsed motor drive mode							
压脚上升量 Height of presser foot	最大 Max. 17mm						----	最大 Max.17mm
钮夹上升量 Height of button lifting	----						最大 Max. 30mm	
梭头规格 Hook type	摆梭 Shuttle hook							
扫线装置 Thread wiper device	标准装备 Standard equipment							
切线装置 Thread trimmer device	标准装备 Standard equipment							
数据存储方式 Data storage mode	使用 USB 卡可以追加任意图案 using USB card can add any pattern							
外部数据储存媒介	使用 usb 可以追加花样							
循环程序数 Number of cyclic programs	30 个循环 (各 50 个程序) 30 cycles (50 programs for each)							
存储数据 Number of stored data	已设置 89 种图案 (最多可追加 512 种图案，追加总针数约在 500000 针以内)*2 Has setup 89 kinds of patterns(uptoadd up to 512kinds of patterms,additional total needlenumber of about500000pin)*2							
马达 Motor	AC 伺服马达 750W(直接驱动)AC servo motor 550W(Direct drive)							
电 源 Power supply	单相 Single phase100~120V、200~240V、三相 Three phase 200~240V、380~415V、350V							
重量 Weight	头部：约 56kg Head: about 56kg							
气 压 Air Pressure	----		0.5Mpa 1.5L/min	----	0.5Mpa 1.5L/min			----



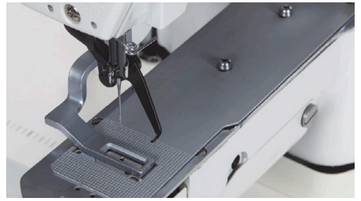
NS-430AT-02 电子套结机
Electroric bar tacking machine

用于中厚料的缝纫 , 用于厚料的缝纫，两款型 号缝制区域为 40mm×30mm。
01 is used for sewing medium materials,02 is used for sewing heavy duty materials; the max.sewing area is 40mm×30mm.

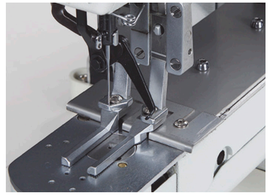


NS-430AT-03 帽眼机
Electroric bar tacking machine of circular stitching

是专业缝制帽眼的高品质设备。
Automatic holing and cap hole sewing machine is special equipment to sew the cap hole.

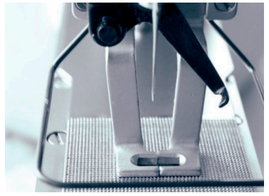


NS-430AT-05 西裤裤耳机
Electronic bar tacking machine for suit pants belt loop



NS-430AT-06 拼接橡筋机
Elastic sewing machine

专门用来拼缝各种橡筋带 , 橡筋带的 最大缝制长度为 40mm, 宽度 9mm。 Elastic sewing machine is specially designed for elastic sewing, and the maximum elastic sewing length is 40mm and the width is 9mm.



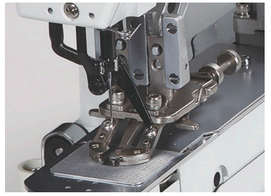
NS-430AT-07 电子套结机
Electronic bar tacking machine for knitting

主要应用于服装行业中各种针织物 的缝制 , 缝制范围为 40×30mm。 It is mainly used to sew various knitted fabrics in the garment industry. The max sewing is 40×30mm.



NS-438AT 电子钉扣机
Electronic button attaching machine

缝制纽扣外径尺寸 8mm~30mm, 缝制纽扣的缝制区 6.4mm×6.4mm。
The outer diameter is 8mm~30mm, and the sewing area for button is 6.4mm×6.4mm.



NS-530AT 套结钉扣一体机
Bar tacking-button attaching machine

缝制纽扣外径尺寸 8mm~30mm, 缝 制纽扣的缝制区域为 6.4mm×6.4mm。
The outer diameter of the button is 8mm~30mm, and the sewing area for button is 6.4mm×6.4mm.

NS-430GT-03/CF

电子冲绣一体机
Electronic Punching Sewing
Bartacking Machine



性能优势 / Performance advantage

1、冲孔、绣眼两道工艺一次性完成，孔位精准，线迹美观。
2、标配可编程的大尺寸彩色触摸屏，花样程序可轻松编辑和设置，简单便捷。
3、冲头外径可选配，冲头压力可根据要求调整。

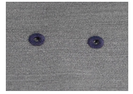
1, Punching, sewing two processes completed at one time, accurate hole position, beautiful stitch.
2, Standard with programmable large color touch screen, pattern program can be easily edited and set, simple and convenient.
3,The outside diameter of the punching needle is optional, and the punch pressure can be adjusted according to requirements.





适用范围 /Scope of application

适用于箱包、帽类、服装类等产品的冲孔、绣眼工艺。
Range of application: It is suitable for punching and sewing of bags, hats, clothing and other products.



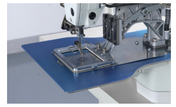




性能优势 / Performance advantage

1、一体式结构设计，低耗电、高效能、高转速。
2、独立驱动的中压脚，根据不同的缝料厚度，可对中压脚高度进行简单设置。
3、标配可编程的大尺寸彩色触摸屏，花样程序可轻松编辑和设置， 简单快捷。
4、大压脚角度可调，均匀的压脚压力可以保证缝料的精准平稳缝制。

1, Integrated structure design, low power consumption, high efficiency, high speed.
2, Independently driven middle presser foot, according to different sewing thickness, the height of the medium press foot can be simply set.
3,,Standard large touch screen panel, pattern and parameters can be easily edited and set conveniently, easy to use and learn.
4, the Angle of the large presser foot is adjustable, and the even presser foot pressure can ensure the accurate and smooth sewing of the sewing material.



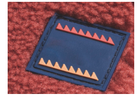






适用范围 /Scope of application

适用于包袋、服装等缝品的小范围花样缝制（80mm×60mm）。
Range of application: It is suitable for bag,clothing etc small area pattern sewing (80mmX60mm)







NS-630GT-01S/01A

小型电子花样机
Electronic Pattern Sewing Machine



NS-1790AT/S/K

电子平头锁眼机
Electronic Straight
holer sewing machine



性能优势 / Performance advantage

1、一体式结构设计，耗电更低、噪音更低、效能更高。
2、切刀采用电机独立驱动，参数可调，切刀噪音更低。
3、采用新型旋梭，消除断线、收线不良等缝纫问题，实现高品质缝纫，线迹更美观。
4、标配可编程的大尺寸触摸屏，花样程序和参数可轻松编辑和设置，简单快捷，易用易学。

1, Integrated structure design, lower power consumption, lower noise, higher efficiency.
2, The cutting knife is driven by the motor independently, the parameters are adjustable, and the cutting knife noise is lower.
3, Adopt new type rotary hook, eliminate the broken thread, bad sewing problems to achieve high quality sewing, stitch more beautiful.
4,Standard large touch screen panel, pattern and parameters can be easily edited and set conveniently, easy to use and learn.





适用范围 /Scope of application

适用于梭织类、针织类服装等缝料的平头锁眼缝制工艺。
Range of application:It is suitable for straight holer sewing machine for process of woven and knitted garments.









衬底缝图案 / Substrate pattern

有效防止面料的松弛，保持 线迹的柔软性同时，提高扣眼的强度。
有效防止面料的松弛，防止 打结部位的褶皱产生，有效 防止脱线。
有效防止脱线，可以在矩形或山 行后使用。
锁眼线迹形成前事先缝合开孔部位，事先压平起毛面料的 绒毛，使扣眼外观更美观。
Effective for preventing material from strtching.keep flexbility ofthe stitch,reinforcing the buttonhole.
Effective for preventing the slackof the fabric and prevent knots Abit of folds are generated to effectively prevent offline
Effective for preventing off-line,can be used after rectangle or Purl stitch.
The opening is sewn in advancebefore the keyhole stitch is formed part, the fleece of the raised fabric is flattened in advancehair, making the button hole look more beautiful.
Effective for preventing off-line,can be used after rectangle or Purl stitch.



山缝
Purl stitch



平缝
Whip stitch





代表性的缝纫图案
Representative sewing pattern



矩形
Rectangle



山行
Mountain line



交叉缝
Cross seam



之字形
Zigzag

规格参数 /Specification parameter

规格 Specification	NS-1790AT/S/K
最高缝纫速度 Max. sewing speed	4200 rpm
缝制区域 (X×Y) Sewing area (X × Y)	Max.120mm
针摆驱动方式 Needle drive mode	脉冲马达驱动方式 Pulse motor drive mode
送布驱动方式 Feeding drive mode	脉冲马达驱动方式 Pulse motor drive mode
抬压脚驱动方式 Lift the foot drive mode	脉冲马达驱动方式 Pulse motor drive mode
抬压脚高度 Height of presserfoot	最大 Max. 14mm
切刀驱动方式 Cutter drive mode	脉冲马达驱动方式 Pulse motor drive mode
下夹线装置 Lower bobbin thread catach device	标准装备 Standard equipment
梭芯压脚装置 Bobbin presser foot device	标准装备 Standard equipment
标准缝纫图案 Standard Sewing Pattern	21
存储图案数 Number of stored patterns	50
最大针数 /1 个程序 Max.number ofstitches/1 program	999
机针 Needle	134 Nm90
数据存储方式 Data storage mode	U 盘 /U disk
电 源 Power supply	单相 Single phase 110V/220V, 三相 Three phase 220V/380V

NS-9820-00/01/02

电子圆头锁眼机
Electronic Eyelet Button
Holer Sewing Machine



产品特点 / Product features

1、先进的电控系统实现精准控制，生产效率和缝纫质量得以高度 提升。
2、采用特殊工艺加工处理的精密零部件，大幅度降低机器震动和 运转噪音，实现 8-10 分贝噪音的有效降低。
3、采用优化的底线夹线结构，有效避免起针脱线和线迹不良，实 现高品质缝纫。

1, Advanced electronic control system to achieve accurate control, production efficiency and sewing quality to be highly improved.
2, Adopt special processing of precision parts, greatly reduce the machine vibration and running noise, to reduce 8-10 decibels.
3, Adopt optimized bottom thread clamping structure, effectively avoid the needle off thread and poor stitch to achieve high quality sewing.

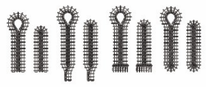
适用范围 /Scope of application

适用于西装、大衣、牛仔裤等缝料的圆头锁眼、假眼、 菊花眼等缝制工艺。
Range of application: Suitable for sewing process of eyelet, fake eye and circle hole of sewing materials such as suits, coats and jeans.





规格参数 /Specification parameter

规格 Specification	NS-9820-00	NS-9820-01	NS-9820-02
面线剪线装置 Upper thread trimmer	长线剪切 Long thread trim		短线剪切 Short thread trim
底线剪线装置 Bottom thread trimmer	无 None	长线剪切 Long thread trim	短线剪切 Short thread trim
主要用途 Main purpose	女 装 Women's clothing	男装，休闲装 Men's, Casual	牛仔裤，裤装 jeans, pants
其他用途 Other applications	男装，休闲装，牛仔裤，裤装 Men's, Casual, Jeans, Pants	女装，牛仔裤，裤装 Women's clothing,.Jeans,Trousers	----
功能 Function	剪线装置仅剪切面线， 可缝纫最长为 50mm 的扣眼。 The thread trimmer only cuts the upper thread. TButtonholes up to 50mm can be sewn.	剪线装置将较长地剪切所有 线头，在个纫持续过程中可在 更长距离内安全把握线尾。 Trimming both needle thread and bobbin thread.	剪线装置将较短地剪切线头， 这样可省去手动。 Trimming both needle thread and bobbin thread.No need second trim.
缝制形状 Sewing shape			
缝纫长度 Sewing length	圆头锁眼 (round head keyhole) 8-50mm 直形钮孔 (straight buttonhole) 5-50mm	圆头锁眼 (round head keyhole) 8-42mm 直形钮孔 (straight buttonhole) 5-42mm	22-30mm* 14-22mm* 18-26mm* 26-34mm* 34-42mm*
压脚长度 (标准) Presser foot length (standard)	30mm		30/26mm
刀垫长度 (标准) length of hammer (standard)	22mm		24/20mm
刀垫长度 (附件) length of hammer (accessory)	30mm		28/24mm
缝纫速度 Sewing speed	1000-2500 rpm		
针 码 Needle code	0.5-2.0mm		
之字缝宽度 Zigzag width	1.5-5.0mm（在机械条件下最宽为 4.0 mm 之字缝宽度补偿最多为 5.0）(4.0 mm wide in mechanical condition Zigzag width compensation up to 5.0)		
之字缝宽度 (出厂设置) Zigzag width (factory setting)	2.5mm	3mm	
流线加固缝长度 Length of stream thread	0-20mm		
压脚高度 Height of presser foot	标准高度为 12 mm（最高可达 16 mm)Standard height is 12 mm (up to 16 mm)	16mm	
启动方式 Start mode	双踏板开关 Double pedal switch		
送布装置 Feeding device	3 个脉冲马达的间歇送布 Intermittent feeding of 3 pulse motors		
机针 *4 Machine needle 4	DOx558 Nm80 - Nm120		
安全设备 Safety equipment	若有问题发生，有紧急停止功能和由安全电路驱动的内置自动停止设备 In the event of a problem, there is an emergency stop function and built-in automatic stop device driven bya safety circuit		
上轴马达 Upper shaft motor	AC 伺服马达 550W AC-servo motor 550W		
空气压力 Air pressure	主调整器 (master adjuster): 0.5 Mpa 锤压调整器 (Hammer pressure adjuster): 0.4Mpa		
空气消耗量 Air consumption	43.2 升 / 分钟 (8 周 / 分钟)43.2 liter/minute (8 cycles/minute)		
电 源 Power supply	单相 (Single phase) 100V/200V，三相 (Three phases)200V/220V/380V/400V, 400VA		
重量 Weight	机头 (Machine head):~ 120 kg / 操作盘 (Operation board): ～ 0.6 kg / 控制箱 (Control box):14.2-16.2kg.		

锁、钉、套结机系列
Barock button attach and button hole

NS-1010GT-01A
NS-1310GT-01A
NS-1510GT-01A
NS-2210GT-01A

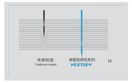
电子花样机系列
Electronic Pattern Sewing Machine



性能优势 / Performance advantage

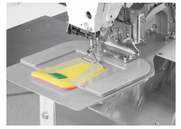
1、低耗电、高性能、最高 2800rpm 高转速。
2、强大的机针贯穿力。
3、优质可靠的断线感应器。
4、标配可编程的大尺寸彩色触摸屏，花样编辑更简单，操作更快捷。
5、电子夹线器，实现张力一致的高品质缝纫。
6、多维的扩展功能和选购装置：侧滑压脚、翻转压脚、防鸟巢装置、FRID 识别装置等。

1. Low power consumption, high performance, high speed up to 2800rpm.
2. Strong needle penetration.
3. High-quality and reliable disconnection sensor.
4. The standard programmable large-size color touch screen makes pattern editing easier and operation faster.
5. Electronic thread clamp to achieve high-quality sewing with consistent tension.
6. Multi-dimensional expansion functions and optional devices: sideslip presser foot, flip presser foot, anti-bird nest device, FRID identification device, etc.



适用范围 /Scope of application

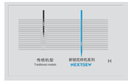




性能优势 / Performance advantage

1、低耗电、高性能、最高 2800rpm 高转速。
2、强大的机针贯穿力。
3、优质可靠的断线感应器。
4、标配可编程的大尺寸彩色触摸屏，花样编辑更简单，操作更快捷。
5、电子夹线器，实现张力一致的高品质缝纫。
6、多维的扩展功能和选购装置：侧滑压脚、翻转压脚、防鸟巢装置、FRID 识别装置等。

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2. Strong needle penetration.
3. High-quality and reliable disconnection sensor.
4. The standard programmable large-size color touch screen makes pattern editing easier and operation faster.
5. Electronic thread clamp to achieve high-quality sewing with consistent tension.
6. Multi-dimensional expansion functions and optional devices: sideslip presser foot, flip presser foot, anti-bird nest device, FRID identification device, etc.



适用范围 /Scope of application





NS-1010GT-01S
NS-1310GT-01S
NS-1510GT-01S
NS-2210GT-01S

电子花样机系列（电磁压脚）
Electronic Pattern Sewing Machine
With Solenoid
Control



电子花样机系列
Electronic Pattern Sewing Machine

NS-3020GT-01A
NS-3525GT-01A
NS-4030GT-01A

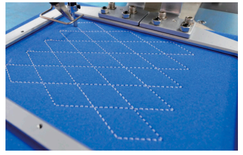
电子花样机系列
Electronic Pattern Sewing Machine



性能优势 / Performance advantage

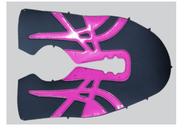
1、低耗电、高转速、高性能。
2、强大的机针贯穿力，
3、优质可靠的断线感应器
4、标配可编程的大尺寸彩色触摸屏，花样编辑，简单快捷。
5、电子夹线器，实现张力一致的高品质缝制。

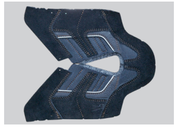
1, low power consumption, high speed, high performance.
2, Strong needle penetration force,
3, High quality and reliable wire breaking sensor
4, Standard with programmable large color touch screen, pattern editing, simple and fast.
5, Electronic clamp, to achieve consistent tension of high quality sewing. Scope of application: Widely used in clothing, luggage, footwear, car seat interior and other materials sewing process.





适用范围 /Scope of application



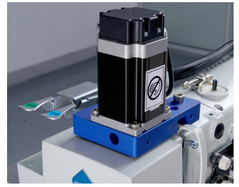


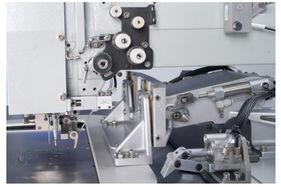


性能优势 / Performance advantage

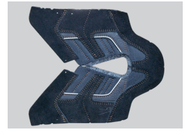
1、电机直驱双针切换机构 , 使双色线的缝纫效果美观精确。
2、面线夹线升级 , 使缝制视野更广。
3、特殊的中置夹线机构，确保面线稳定。

1. The motor directly drives the double-needle switching mechanism, which makes the sewing effect of the double-color thread beautiful and accurate.
2. The upper thread clamp is upgraded to make the sewing vision wider.
3. The special middle thread clamping mechanism ensures the stability of the upper thread





适用范围 /Scope of application



NS-3020GT-DN-01A

双针杆电子花样机
Electronic Pattern Sewing Machine
(Double Needle Bar)



NS-4530GS-01A
NS-5030GS-01A
NS-6040GS-01A

电子花样机系列 (伺服系统)
Electronic Pattern Sewing Machine
（Servo system)



性能优势 / Performance advantage

1、采用伺服驱动控制系统，实现精准控制、快速响应和高品质缝纫。
2、低耗电、高转速、高性能。
3、强大的机针贯穿力，
4、优质可靠的断线感应器
5、标配可编程的大尺寸彩色触摸屏，花样编辑，简单快捷。
6、电子夹线器，实现张力一致的高品质缝制。
7、独特的压框和模板夹持机构，FRID 识别功能（选购）。

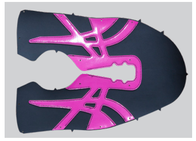
1. Adopt a servo-driven control system to achieve precise control, fast response and high-quality sewing.
2. Low power consumption, high speed and high performance.
3. Strong needle penetration,
4. High-quality and reliable disconnection sensor
5. Standard programmable large-size color touch screen, pattern editing, simple and fast.
6. Electronic thread clamp to achieve high-quality sewing with consistent tension.
7. Unique pressure frame and template clamping mechanism, FRID identification function (optional).

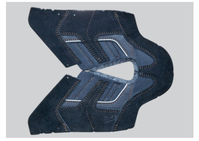




适用范围 /Scope of application

广泛适用于服装、箱包、鞋类、汽车座椅内饰等物料的缝制工艺。
It is widely used in the sewing process of clothing, bags, footwear, car seat interiors and other products.

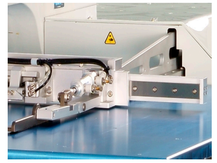


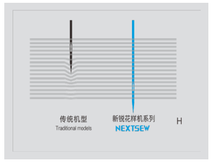


性能优势 / Performance advantage

1、低耗电、高转速、高性能。
2、强大的机针贯穿力，
3、优质可靠的断线感应器
4、标配可编程的大尺寸彩色触摸屏，花样编辑，简单快捷。
5、电子夹线器，实现张力一致的高品质缝制。

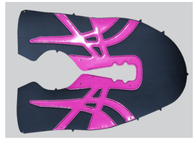
1, low power consumption, high speed, high performance.
2, strong needle penetration force,
3, high quality and reliable wire breaking sensor
4, standard with programmable large color touch screen, pattern editing, simple and fast.
5, electronic clamp, to achieve consistent tension of high quality sewing. Scope of application: Widely used in clothing, luggage, footwear, car seat interior and other materials sewing process.

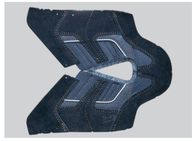




适用范围 /Scope of application

广泛适用于服装、箱包、鞋类、汽车座椅内饰等物料的缝制工艺。
It is widely used in the sewing process of clothing, bags, footwear, car seat interiors and other products.





NS-6040GT-01A
NS-8040GT-01A

电子花样机系列
Electronic Pattern
Sewing Machine



NS-100RS-01A
NS-180RS-01A

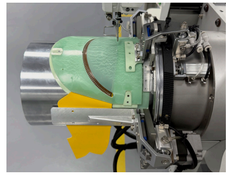
转筒式电子花样机系列（丝杆款）
Rotary Cylinder Electronic Pattern Machine
(Lead screw type)



性能优势 / Performance advantage

1、特殊设计的曲面送料机构，实现 X 轴向的弧线缝纫，线迹更美观。
2、采用电机驱动剪线机构，稳定性更高。
3、可编程的大尺寸彩色触摸屏，花样程序编辑简单快捷。
4、根据缝品要求，更换不同弧度的曲面针板和辅助装置。

1. The specially designed curved surface feeding mechanism realizes arc sewing in the X-axis and makes the stitches more beautiful.
2. The motor-driven wire-cutting mechanism is used for higher stability.
3. Programmable large-size color touch screen, simple and fast pattern program editing.
4. Curved needle plates and auxiliary devices of different radians can be replaced to meet specific sewing requirements.



适用范围 /Scope of application

适用于箱包类、帽类、鞋后帮、鞋后套、鞋舌等曲面缝纫工艺。
It is suitable for curved surface sewing processes such as luggage and bags, hats, shoe counter, counter cover, shoe tongue, etc.







性能优势 / Performance advantage

1. 伸缩压脚的结构设计，能够满足不同类型袖标缝制。
2. 创新 3D 缝纫效果，特殊设计的曲面送料机构，实现 X 轴向的弧形缝制，线迹更美观。

1.The structural design of the stretch presser foot can meet the sewing of different types of armbands.
2.Innovative 3D sewing effect, specially designed curved surface feeding mechanism, to achieve curved sewing in the X-axis, the stitches are more beautiful.

适用范围 /Scope of application

适用于各类袖标的立体缝制。
Suitable for 3D sewing of various armbands.





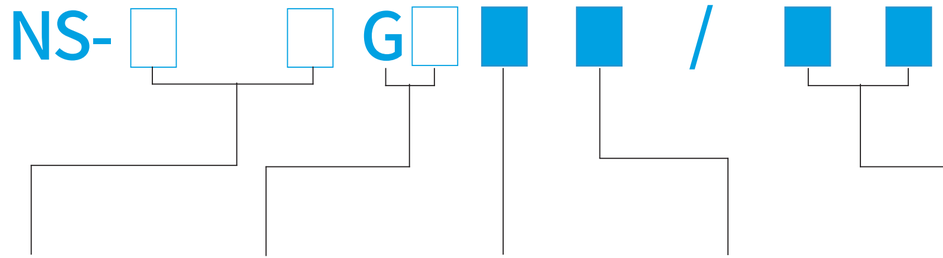
规格参数 /Specification parameter

规格 Specification	NS-180RS-02A/CH
线迹 Stitches	单针平缝 Single Lockstitch
缝制区域 (Max.mm)Sewing area	320mm(X)x180mm(Y)
机针型号 Needle Type	DPx17(14#-19#)
送布装置 Feeding device	间隙送步 (脉冲马达驱动)Intermittent feeding(pulse motor drive)
针距 Stitches distance	0.05-12.7mm
最高缝纫速度 Max.sewing speed	2500rpm
生产效率 Production Efficiency	4 件 / 分 4pcs/min
峰值功率 Peak power	240W
马达 Motor	AC 伺服马达 750W AC-servo motor 750W
电源 Power supply	单相 220V Single phase 220V
气压 Air pressure	0.5Mpa
外型尺寸 Package size	(L) 1100 mm*（W）960 mm*（H）1350 mm
产品重量 Weight	194kg

NS-180RS-02A/CH

转桶式花样机（伸缩压脚）
Rotary cylinder pattern machine
(stretch foot)



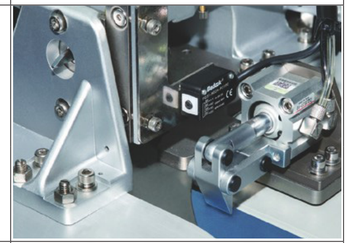
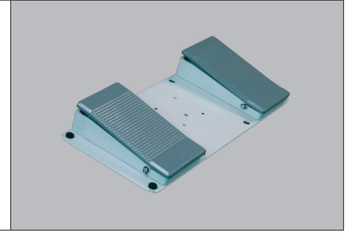


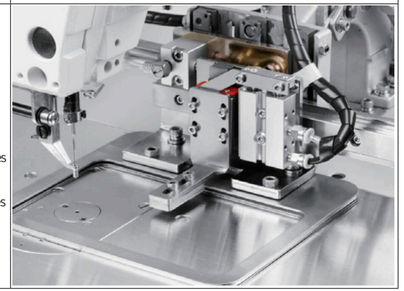
缝制范围 Sewing Area(X×Y)	机型分类 Classification Models	用途 Purposes	压脚驱动方式 Presser foot drive	功能拓展 Function extension
1010 100×100mm	G 标准机型 (按键款) Standard Model (Button Panel Model)	02 中厚料 02:Medium-heavy material	S 马达驱动式压脚 Motor drive presser foot	CH 侧滑压脚装置 Side Sliding Device
1310 130×100mm				
1510 150×100mm				
2210 220×100mm	GT 升级款机型 (触摸款) Upgrade models (Touch Panel Model)	01 厚料 01:Thick material	A 气动驱动式压脚 Pneumatic presser foot	FZ 反转压脚装置 Flip flop device
3020 300×200mm				
3525 350×250mm				
4030 400×300mm				
5030 500×300mm	GS 伺服系统机型 (触摸款) Upgrade model (Touch Panel Model)			RFID 射频识别技术 RFID Technology
6040 600×400mm				

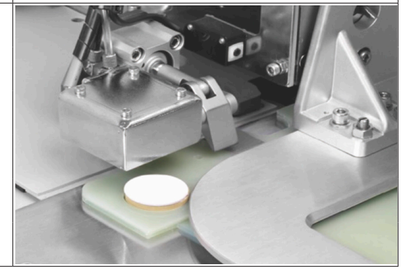
规格参数 /Specification parameter

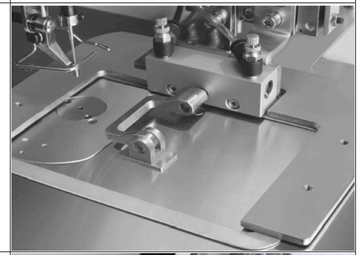
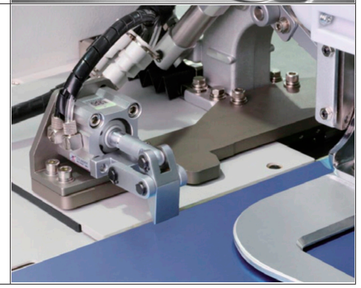
规格 Specification	1010GT -01S	1310GT -01S	1510GT -01S	2210GT -01S	3020GT -01A	3525GT -01A	4030GT -01A	4530GT -01A	5030GT 01A	6040GS 01A	8040GS 01A
使用缝纫机 Use a sewing machine	平缝花饰缝纫机 (2 倍旋梭) Flat-stitching pattern seving machine(2-time hook)										
线迹 Stitches	单针平缝 Single-needle flat seam										
最高缝纫速度 Max.sewing speed	2800 rpm										
缝制区域 (Max.mm) Sewing area(X × Y)	100×100	130×100	150×100	220×100	300×200	350×250	400×300	450×300	500×300	600×400	800×400
送布装置 Feeding device	伺服马达驱动 Intermittent feed (pulsed motor drive)										
针 距 Stitch length	0.05-12.7mm										
最大针数 Max. number of stitches	20000 针 /1 个图案 20000 needle / 1 pattern										
压脚驱动方式 Press the foot drive mode	电动 (S)/ 气动 (A)Elecric (S)/Pneumatic(A)										
压脚高度 Height of presser foot	最 大 Max. 30mm										
两步压脚 Two-step presser foot	一体式压脚 One-piece presser foot										
间歇压脚行程 Intermittent pressure working area	22mm										
间歇压脚行程 Intermittent pressure on the trip	0 或 (or)2-10 mm(出厂设置 factory setting: 3mm)										
使用旋梭 Hooks	两倍摆梭（标准摆梭是选购件) Twice the shuttle (standard shuttle is optional)										
扫线装置 Thread trimming device	标准装备 Standard equipment										
切线装置 Thread cutting device	标准装备 Standard equipment										
数据存储方式 Data storage	USB										
马达 Motor	AC 伺服马达 750W AC servo motor 750W										
电 源 Power supply	单相 Single phase100~120V、200~240V、三相 Three pha200~240V、380~415V										
气 压 Air pressure	0.5Mpa、1.8L/min										

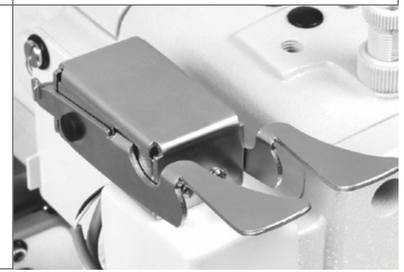
花样机选配装置拓展 / Option Devices For Pattern Sewing Machine

装置名称 Description	代码 Code	适用机型 Applicable model	拓展性能说明 Extension instructions	装置图片 Picture
自动夹料装置 Automatically catching template device	ZDJL.22103020	NS-2210GT NS-3020GT NS-3525GT NS-4030GT NS-6040GT	为了提高工作效率并一定程度上降低操作工人的工作强度， 我司在原先传统脚踏控制的快速换模基础上 增加自动感应夹紧模板的功能， 操作更省时。 In order to improve work efficiency and reduce the workingintensity of operators,we add the function of automaticin duction clamping template based on the fast change of thetraditional foot control.The operation is more time- saving.	
辅助压脚装置 Auxiliary presser foot device	FUYJ.30203525	NS-3020GT NS-3525GT NS-4030GT NS-6040GT	针对蓬松面料缝制，辅助压料使面料始终保持一定厚度， 在缝制蓬松面料时优势尤为突出。 具有定位准确，提供上下线张力一致的缝制。 For the fluffy fabric sewing, the auxiliary presser foot keeps the fabric at a certain thickness, especially when sewing the fluffy fabric.It has accurate positioning and provides sewing with consistent upper and lower thread tension.	
气动压脚点 动功能装置 Air Drive Inching Locate Foot-Pedal Device	QDYJ.10103525	NS-1010GT NS-1510GT NS-2210GT NS-2210GT NS-3020GT NS-3525GT	通过对脚踏的改良，增加点动功能， 使得放料定位 更准确，便捷，工人操作更方便。 Upgrading the basic 2-pedal,and add inching f unction with easy operation, make fabric location more accurate and convenient.	

装置名称 Description	代码 Code	适用机型 Applicable model	拓展性能说明 Extension instructions	装置图片 Picture
侧滑压脚 装置 Side sliding device	CHYJ.10101510	NS-1010G NS-1010GT NS-1510G NS-1510GT	专门针对特殊缝纫的面料而设计， 广泛应用于服装贴标、箱包图案的缝纫； 在缝纫过程中压脚可根据客户编辑的花样侧面滑动， 确保商标在缝纫过程中不会移位，边线距离均匀美观， 省去了传统工艺中的诸多中间环节，省时，高效。 Specially designde for the materal which needs special sewing,such as clothes labling and the pattem sewing onbags .During sewing,this presser foot can slide side ways according to the designed pattern by customers,which makes sure the lable won't move,stitches beautiful and save the middle links in traditional technology.Savingtime and increase efficie cy.	
	CHYJ.13102210	NS-2210G NS-2210GT NS-1310G NS-1310GT		
	CHYJ.30203520	NS-3020G NS-3020GT NS-3525GT		

装置名称 Description	代码 Code	适用机型 Applicable model	拓展性能说明 Extension instructions	装置图片 Picture
射频识别 装置 RFID	RFID.22103020	NS-2210GT NS-3020GT NS-3525GT NS-4030GT NS-4530GS NS-6040GS	此装置功能自动识别对应模板上的花样， 减少了人工在触摸屏上寻找花样代码的操作， 大大 提高了工作效率和工作失误。 The device function is automatically recognizes the patterm onthe corresponding template,reduces the manual operation of finding the pattern code on the touch screen, greatly improvesthe work efficiency and avoids work errors.	

装置名称 Description	代码 Code	适用机型 Applicable model	拓展性能说明 Extension instructions	装置图片 Picture
翻转压脚装置 Flip flop device	CHYJ.10101510	NS-1010G NS-1010GT NS-1510G NS-1510GT NS-2210G NS-2210GT NS-1310G NS-1310GT	专门针对特殊缝纫的面料而设计， 主要应用于各种不同规格尺寸的标牌缝纫， 快速定位、缝纫、不易跑偏。 Specially designed for the material which needs specialsewing, mainly used for different sizes lable sewing. It canlocate fastly and sewing accurately.	
快速换模装置 Fast changing device	KSHM.13102210 KSHM.30203525	NS-1310G NS-1310GT NS-2210G NS-2210GT NS-3020G NS-3020GT NS-3525G NS-3525GT	确保模板夹紧时无间隙，操作方便， 同时降低对气源气压稳定性的要求， 气压降到 0.4MPa 时，模板还能正常压紧和工作； 降低模板制作成本，可快速装夹，提高工作效率。 This device makes sure that there is no any gap when catching thetemplateAnd it reduces requirements for gas source pressurestability. When air presser is 0.4MPa, template still can be catchedand worked well.Moreover, it reduces the cost of templatemaking, catch the templatefastly and increaseefficiency.	

装置名称 Description	代码 Code	适用机型 Applicable model	拓展性能说明 Extension instructions	装置图片 Picture
射手动开关 装置 Hand Switch Device	SDKG.10106040	NS-1010–6040	脚踏与手动开关并联， 操作选择更广泛，使用 更安全。 Foot-pedal and hand switch in parallel, offer more choices of operation and more safely.	

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